

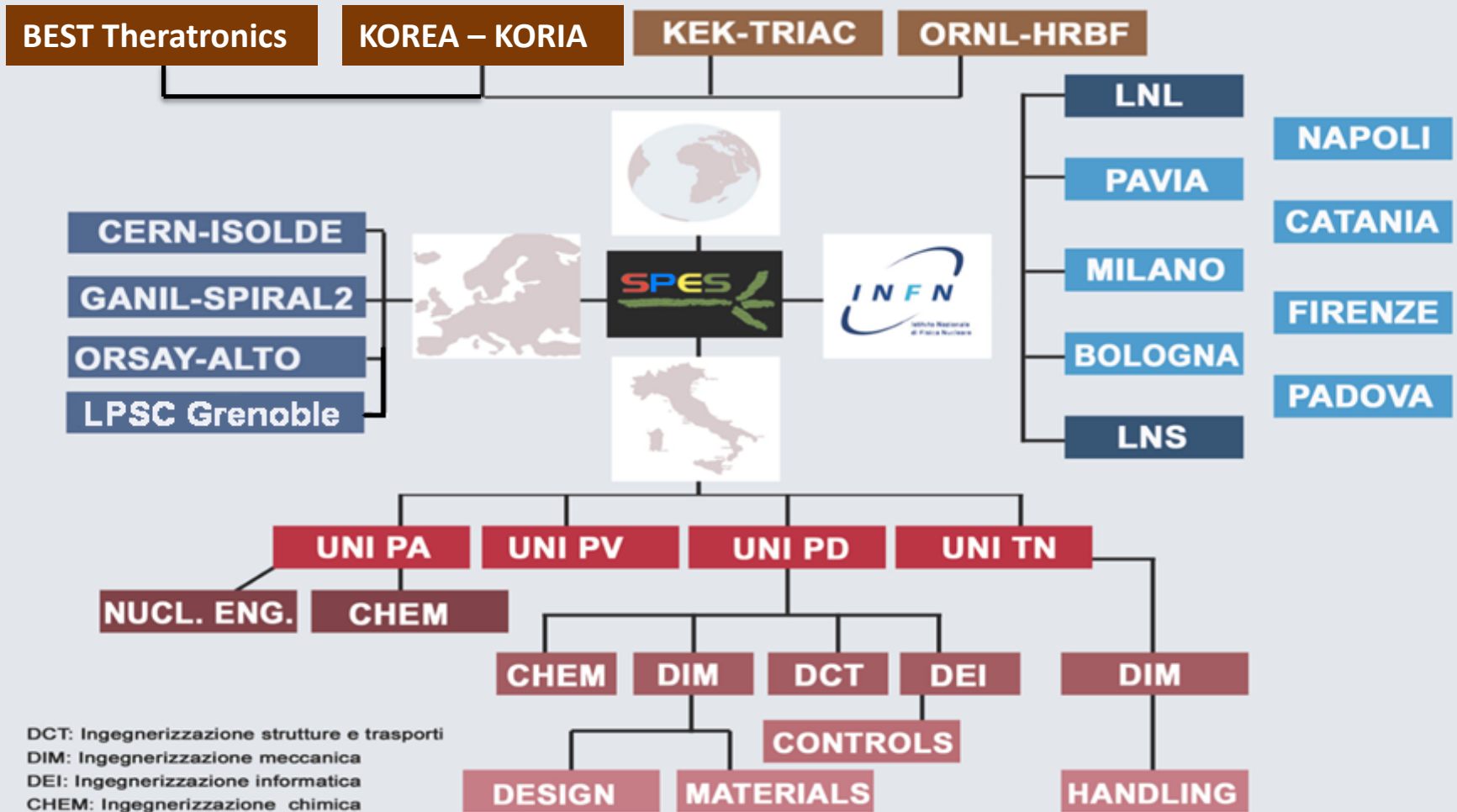
# SPES Physical Design & Status

M. Comunian,  
on behalf of SPES design group

# Outline

- SPES Project:
- Cyclotron Driver
- RIB Production Target
- RFQ Cooler
- High Resolution Spectrometer
- Charge Breeder
- NEW RFQ injector for ALPI
- ALPI Linac by using the new RFQ as injector
- Upgrade scenario for ALPI

# SPES collaborations network



# SPES Facility Layout

the SPES facility inside LNL

~ 54 x 67 m



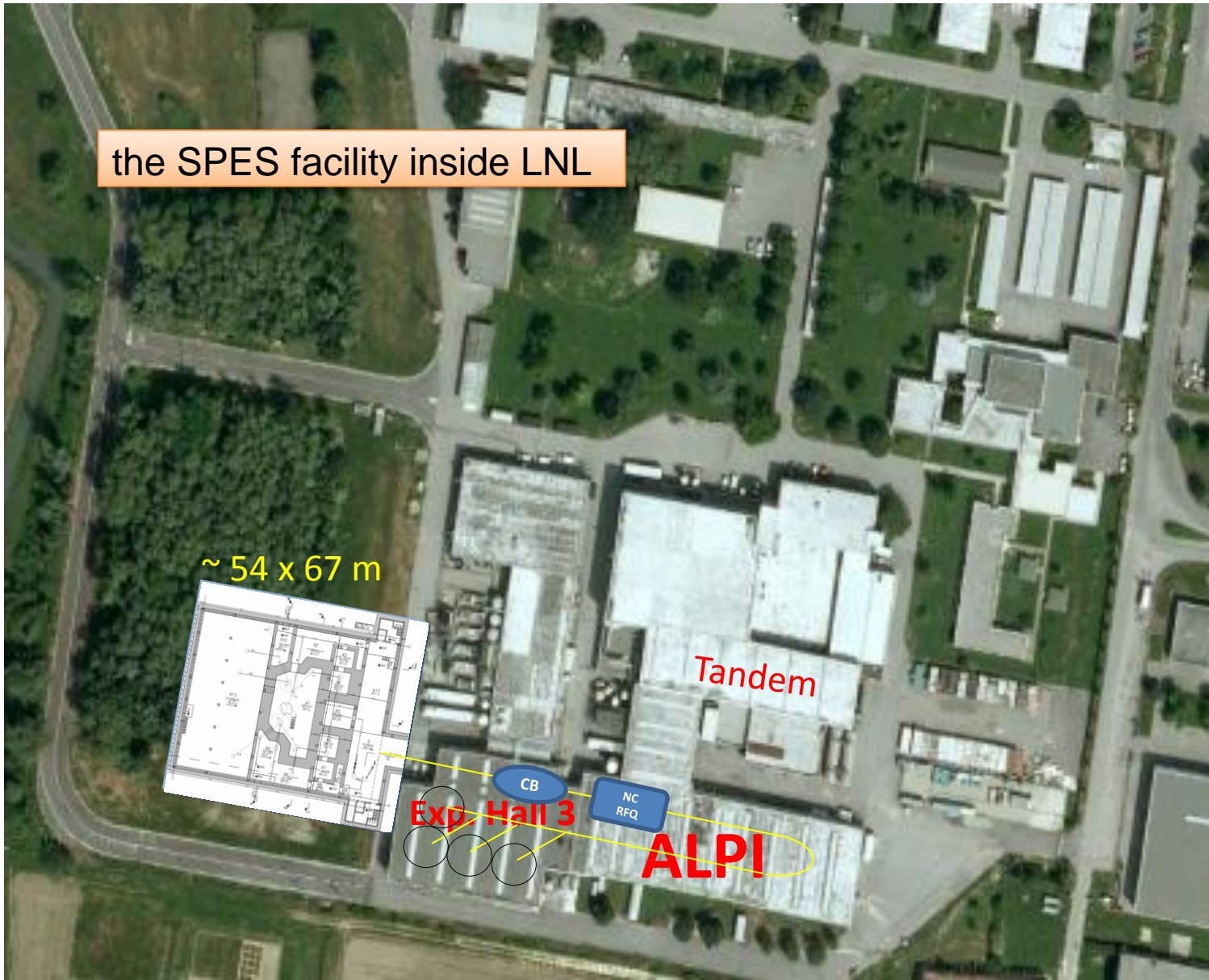
Tandem

Exp Hall 3

CB

NC  
RFQ

ALPI

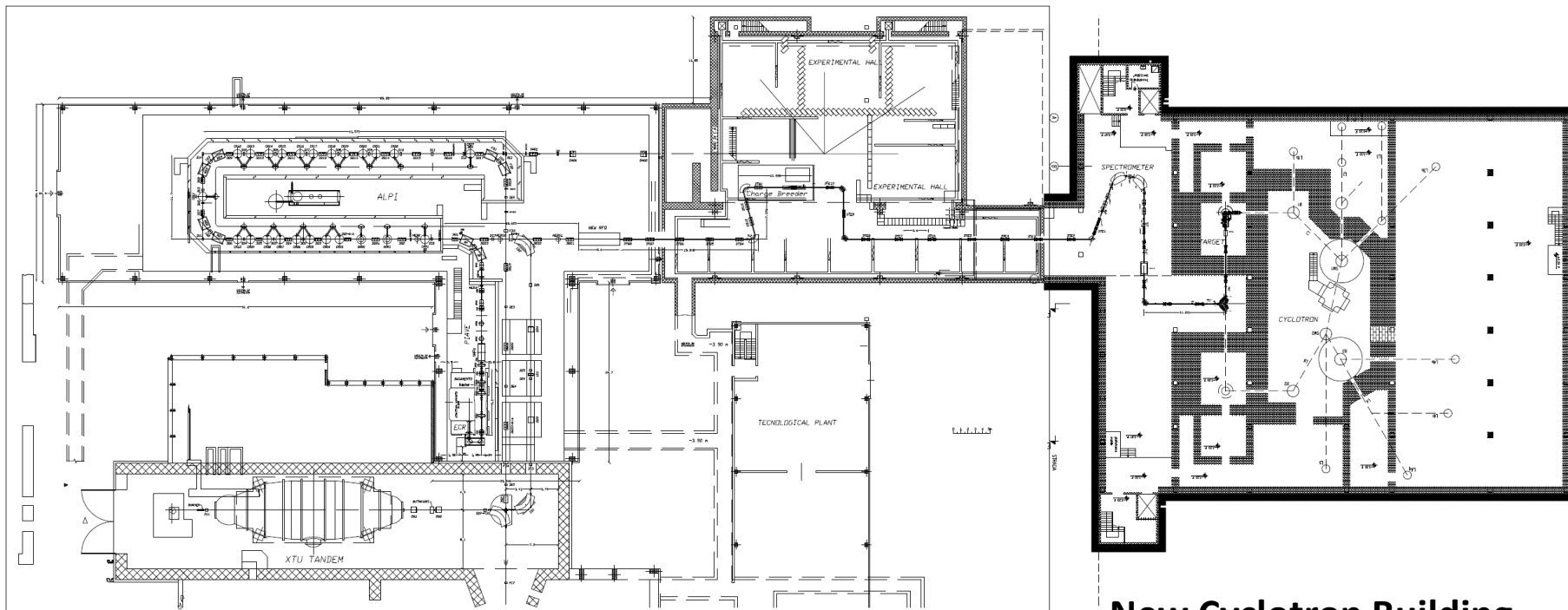


# SPES Facility Layout

215 meters

83 meters

**New Cyclotron Building**

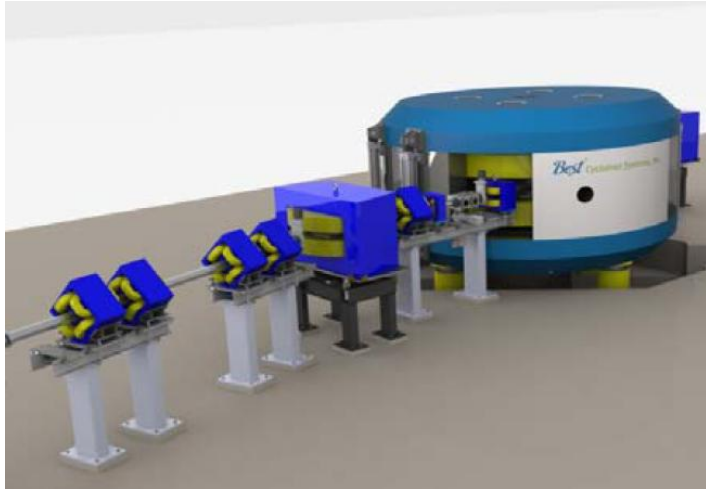


# BEST Cyclotron parameters

*Total Costs:*

*cyclotron and 1 beam line 10 M€*

*Delivery 3-4 years (start 28 Oct '10)*

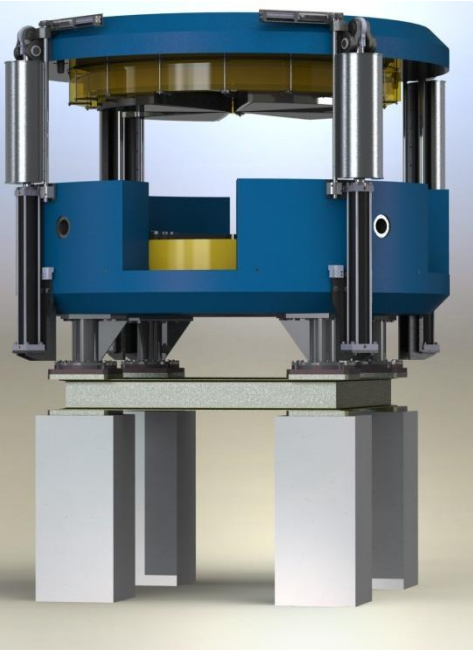


Main Dimensions  
 Diameter = 4.5 m  
 Height = 1.7 m  
 Weight = 210 tons

**Best**<sup>®</sup> Theratronics

BEST 70 MeV Cyclotron	
Accelerated Particle	H-
Extracted Particle	Protons
Energy	35-70 MeV (variable)
Current	> 700 uA (variable)
<b>Extraction System</b>	<b>By stripping → simultaneous dual beam extraction</b>
Injection System	Axial Injection → External Multicusp Ion Source 15-20mA DC
Main Magnet	B <sub>max</sub> = 1,6 T Coil current = 127 kAt Power supply = 30 kW 4 sectors, deep valley
RF System	2 resonators Frequency = 58 MHz Harmonic mode = 4 Dissipated Power = 15 kW per cavity DEE voltage = 60-80 kV
Operational Vacuum	2 e <sup>-7</sup> mbar

# BEST 70p Model & Magnet



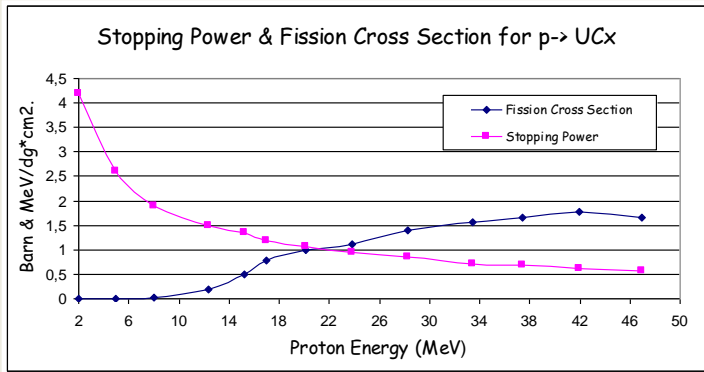
*70p Model.*



*70p Magnet in Japan,  
now is in Canada*

**Best**® Theratronics

# SPES Multiple Target



Power distribution:

Direct target → **7 disks 4 cm  $\phi$**  ~1 mm thick  
 Energy loss UCx (30gr) **23 MeV** → 4.2 KW  
**(140W/gr)**

Operating temperature 2000°C

Stefan-Boltzmann law

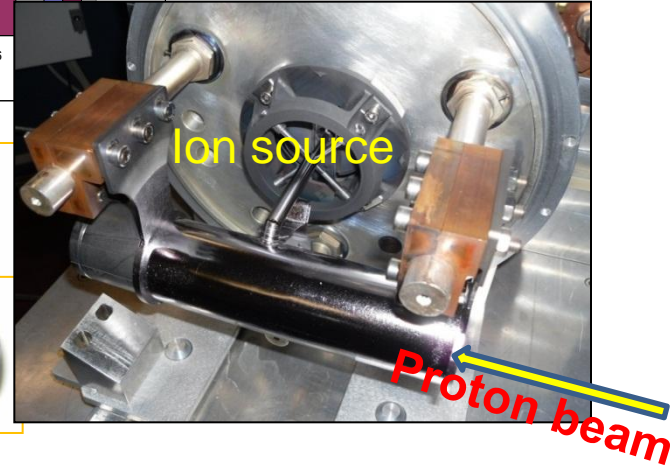
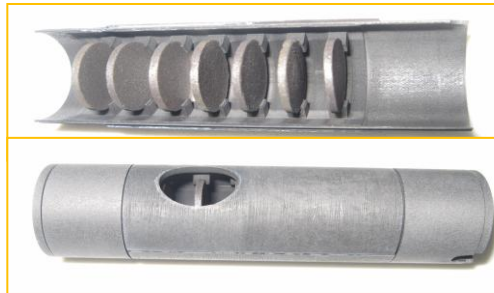
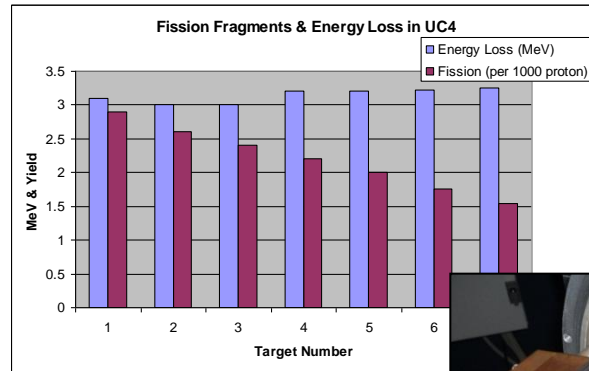
$$P = \epsilon \cdot \sigma \cdot S \cdot T^4$$

Target designed for optimized power dissipation by **radiative emission** and **fast release time** (minimum number of bunches N)

Fission efficiency → 100p per 1.5 Fission Fragments

**200  $\mu$ A** → **10<sup>13</sup> fissions/sec**

Beam power = 40 MeV p x 200  $\mu$ A = 8 KW

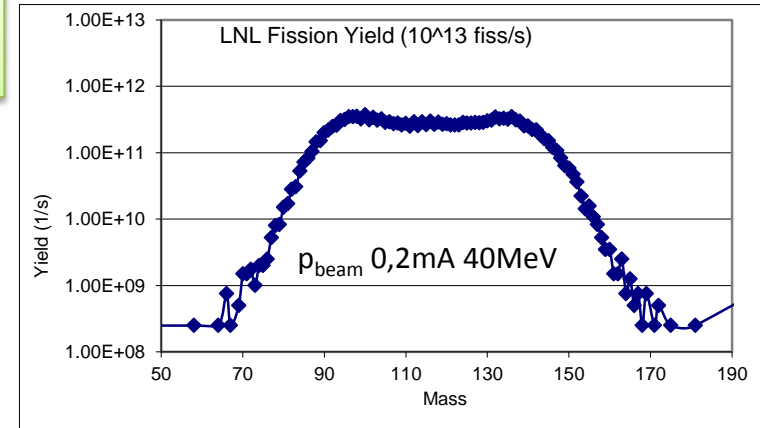
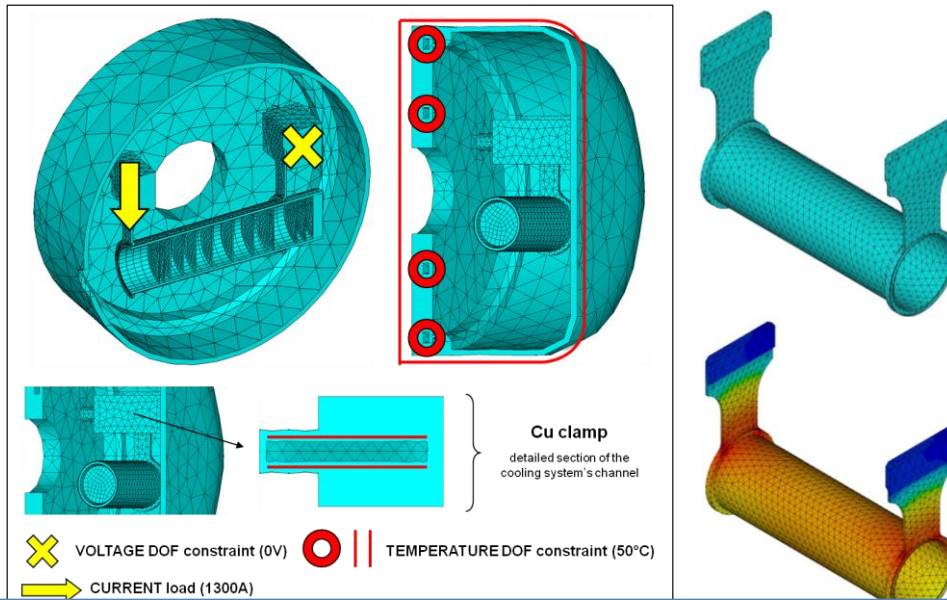


Release time =  $\tau = T_{diff} + T_{eff} + N \times T_{Sticking}$   
 $\tau_{SPES} = 1 + 0.4 + 0.1 = 1.5$

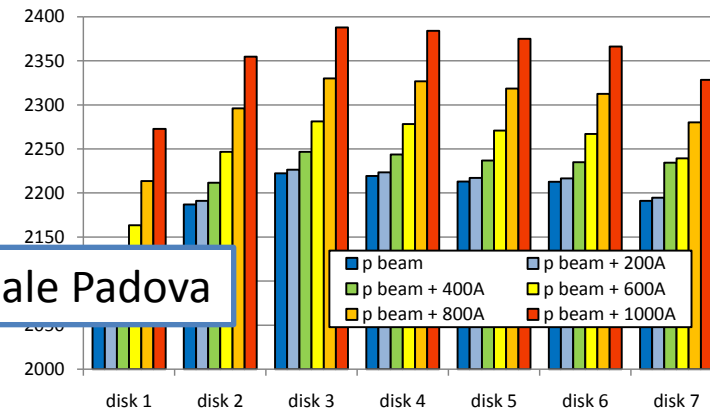


# NEW DIRECT TARGET CONCEPT to operate with 10kW proton beam

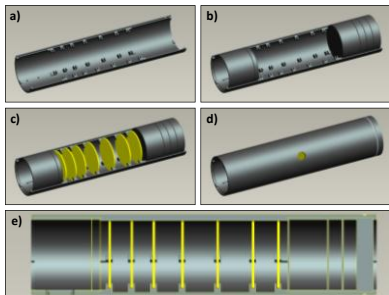
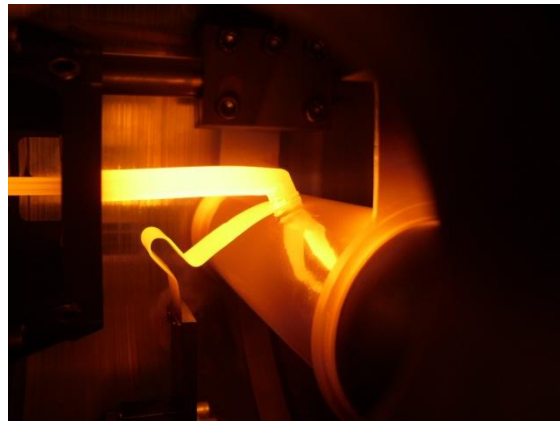
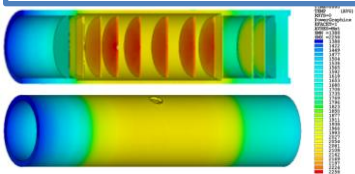
The SPES choice: optimize the Direct Target design and material production to reach  $10^{13}$  fissions/s



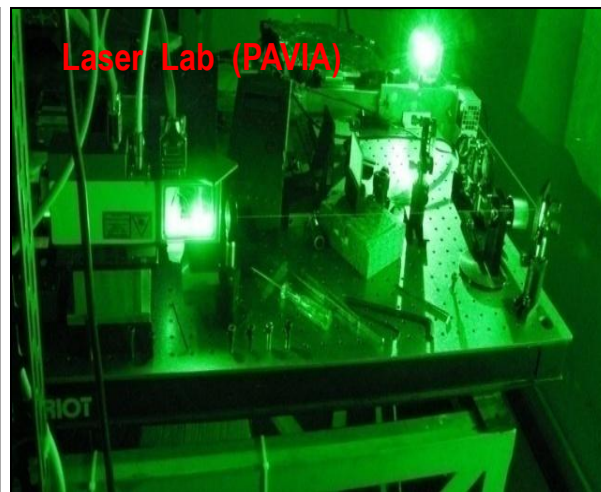
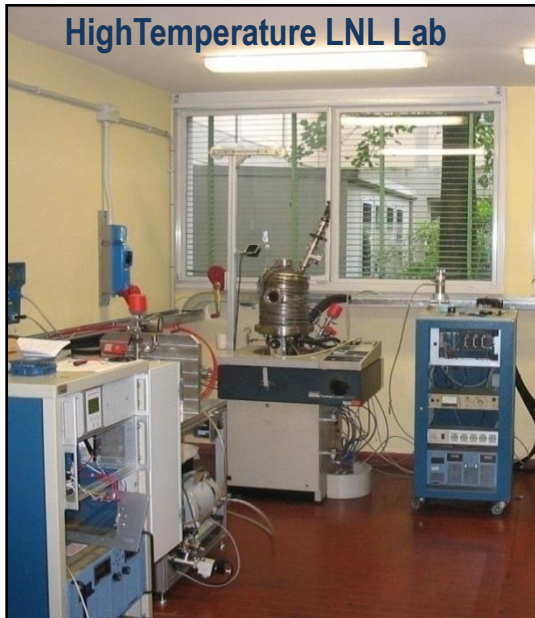
Average temperatures of UCx disks [°C]



Collaboration with ENEA-Bologna and Ingegneria Industriale Padova

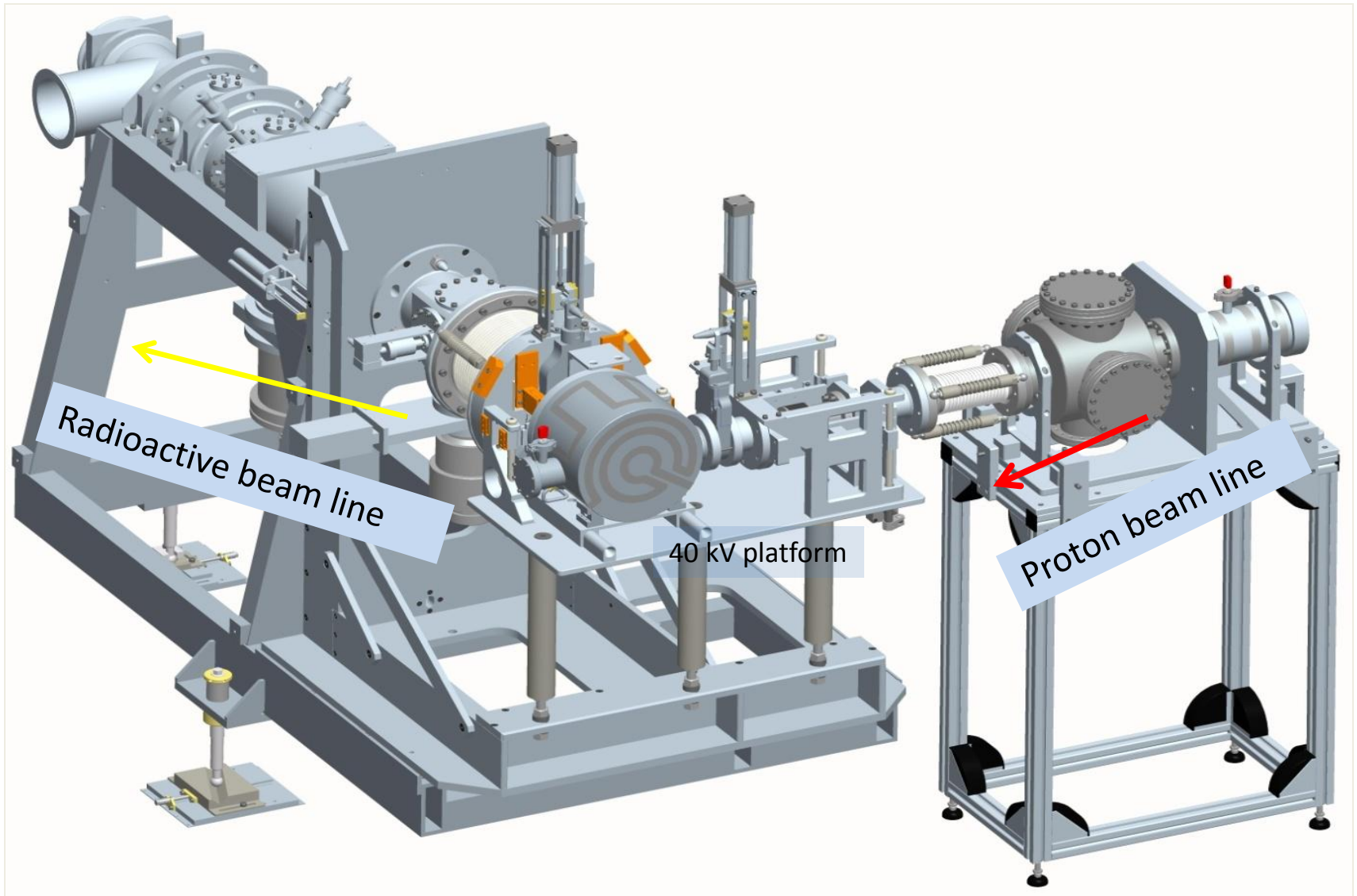


# The ISOL SPES Laboratories



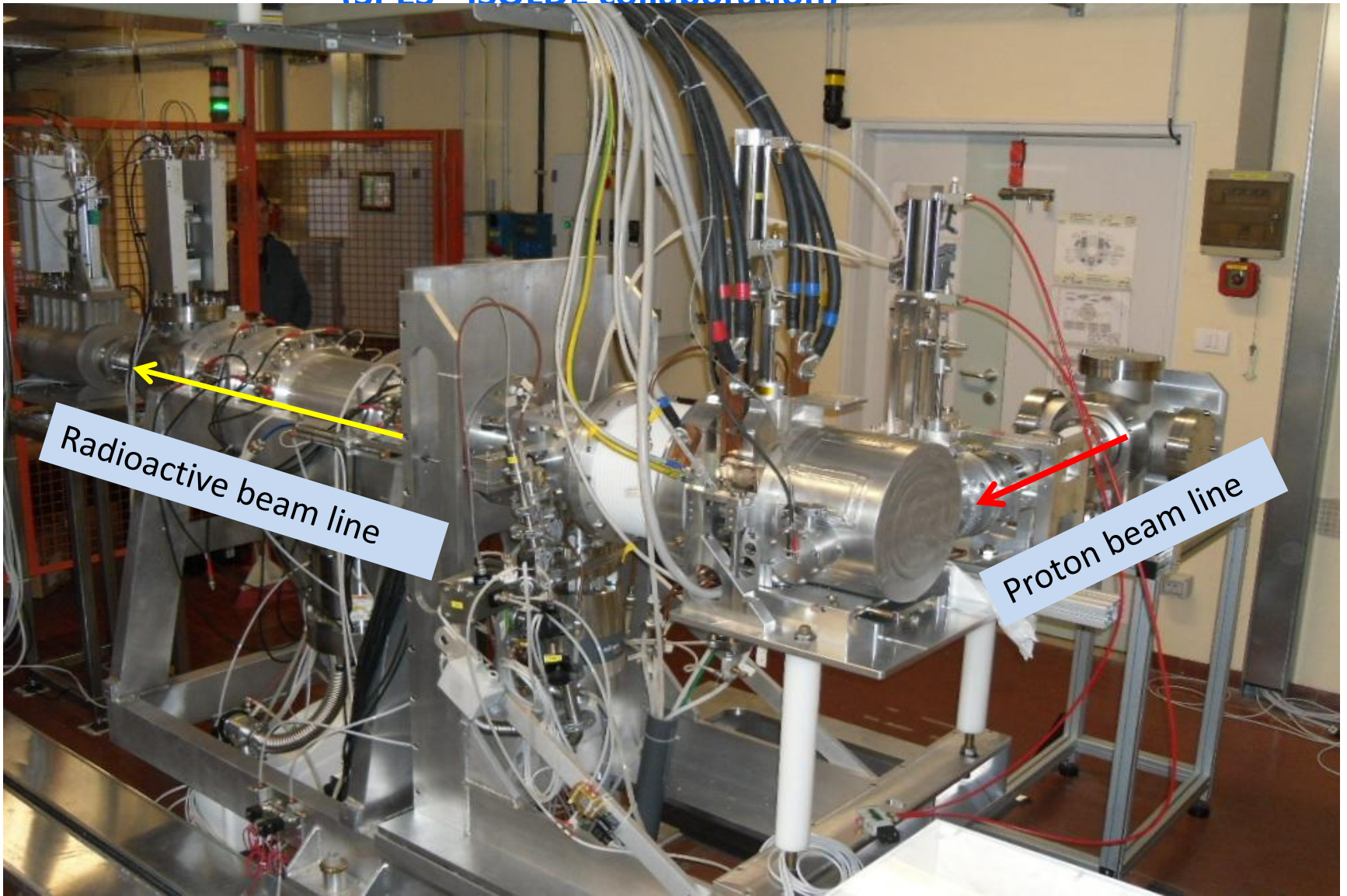
# The SPES Front end

(SPES - ISOLDE collaboration)



# The SPES Front end

(SPES - ISOLDE collaboration)



Targets developed for SPES ISOL facility allow to produce a variety of beams in the proton-rich and neutron-rich area

1 H																																			2 He
3 Li	4 Be																											5 B	6 C	7 N	8 O	9 F	10 Ne		
11 Na	12 Mg																										13 Al	14 Si	15 P	16 S	17 Cl	18 Ar			
19 K	20 Ca	21 Sc	22 Ti	23 V	24 Cr	25 Mn	26 Fe	27 Co	28 Ni	29 Cu	30 Zn	31 Ga	32 Ge	33 As	34 Se	35 Br	36 Kr																		
37 Rb	38 Sr	39 Y	40 Zr	41 Nb	42 Mo	43 Tc	44 Ru	45 Rh	46 Pd	47 Ag	48 Cd	49 In	50 Sn	51 Sb	52 Te	53 I	54 Xe																		
55 Cs	56 Ba		72 Hf	73 Ta	74 W	75 Re	76 Os	77 Ir	78 Pt	79 Au	80 Hg	81 Tl	82 Pb	83 Bi	84 Po	85 At	86 Rn																		
87 Fr	88 Ra																																		

Lanthanides

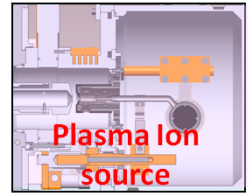
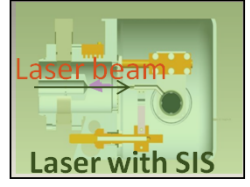
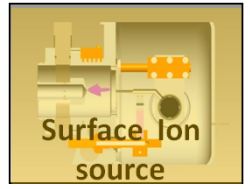
57 La	58 Ce	59 Pr	60 Nd	61 Pm	62 Sm	63 Eu	64 Gd	65 Te	66 Dy	67 Ho	68 Er	69 Tm	70 Yb	71 Lu
89 Ac	90 Th	91 Pa	92 U	93 Np	94 Pu	95 Am	96 Cm	97 Bk	98 Cf	99 Es	100 Fm	101 Md	102 No	103 Lr

UCx

- Elements with bad volatility (NOT EXTRACTED)
- Surface Ionization Method
- Photo Ionization Method
- Plasma Ionization Method

1 H																																			2 He
3 Li	4 Be																																		
11 Na	12 Mg																																		
19 K	20 Ca	21 Sc	22 Ti	23 V	24 Cr	25 Mn	26 Fe	27 Co	28 Ni	29 Cu	30 Zn	31 Ga	32 Ge	33 As	34 Se	35 Br	36 Kr																		
37 Rb	38 Sr	39 Y	40 Zr	41 Nb	42 Mo	43 Tc	44 Ru	45 Rh	46 Pd	47 Ag	48 Cd	49 In	50 Sn	51 Sb	52 Te	53 I	54 Xe																		
55 Cs	56 Ba	57 La	72 Hf	73 Ta	74 W	75 Re	76 Os	77 Ir	78 Pt	79 Au	80 Hg	81 Tl	82 Pb	83 Bi	84 Po	85 At	86 Rn																		
87 Fr	88 Ra	89 Ac	104 Rf	105 Db	106 Sg	107 Bh	108 Hs	109 Mt																											

The BAD VOLATILITY elements are produced and trapped in the target. These elements are highly required for nuclear medicine applications.



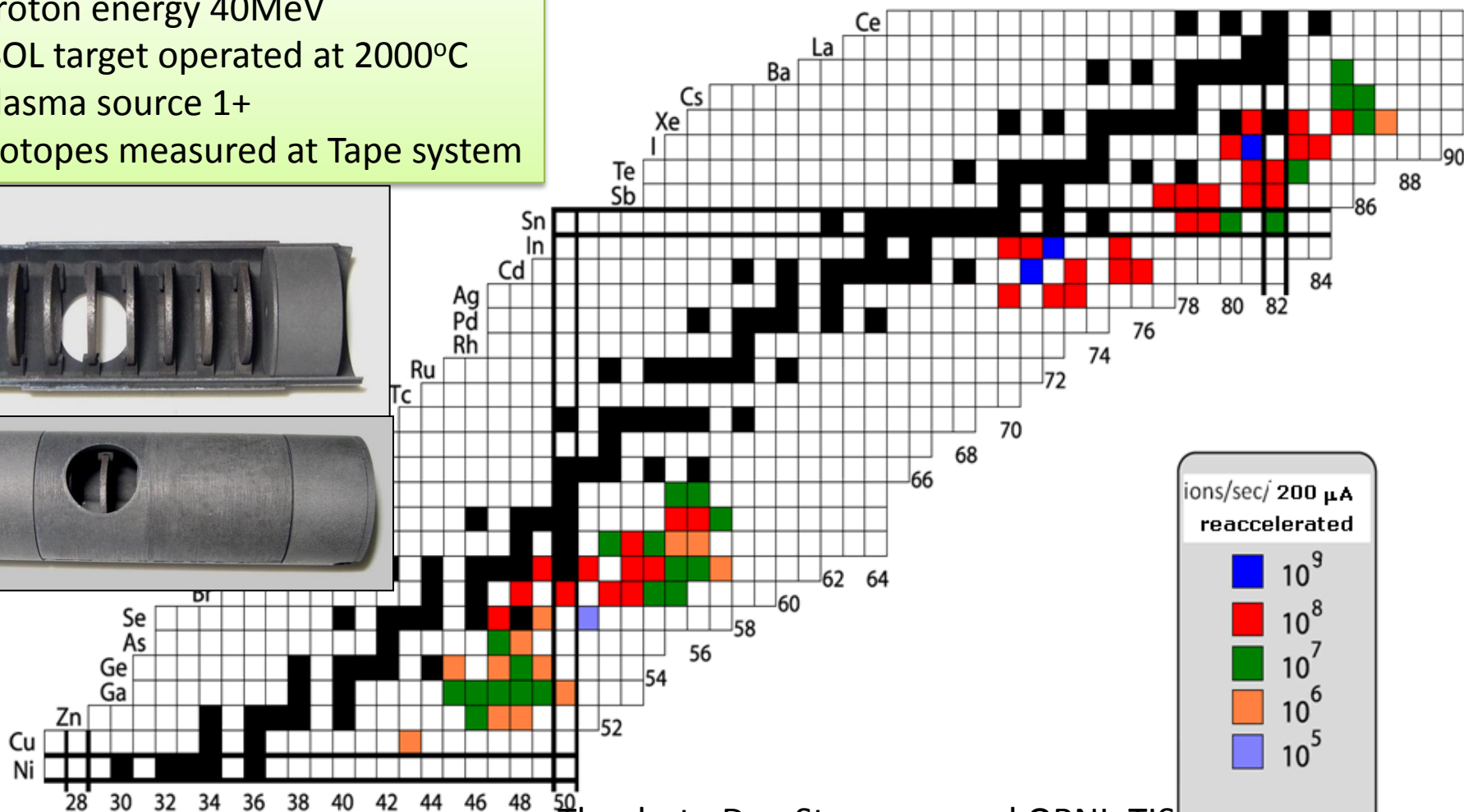
Main fission ( $p \rightarrow ^{238}\text{U}$ ) fragments

# On-line SPES Target Test experiment at HRIBF

Experiment March 2010

Proton energy 40MeV  
ISOL target operated at 2000°C  
Plasma source 1+  
Isotopes measured at Tape system

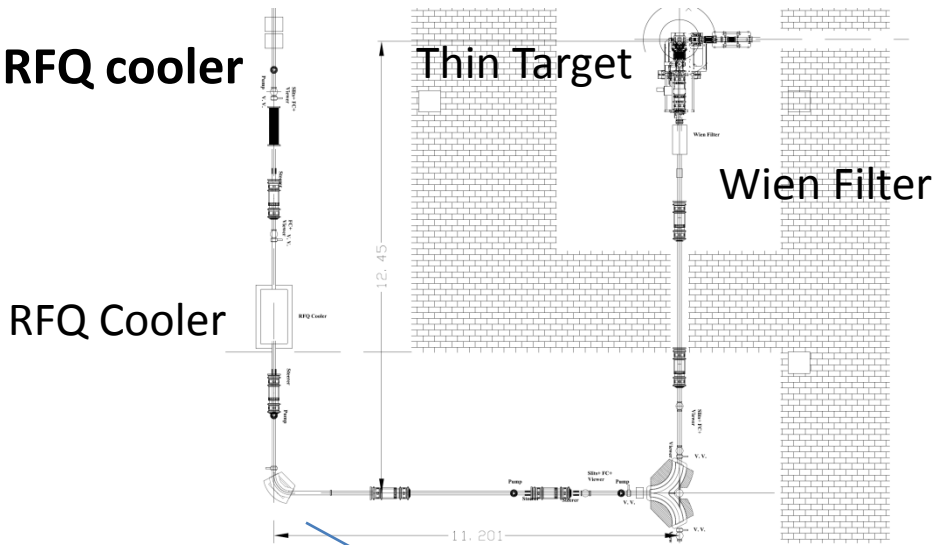
For **expected beam on target**, data are scaled to:  
200 microA proton current  
2-5% transport efficiency



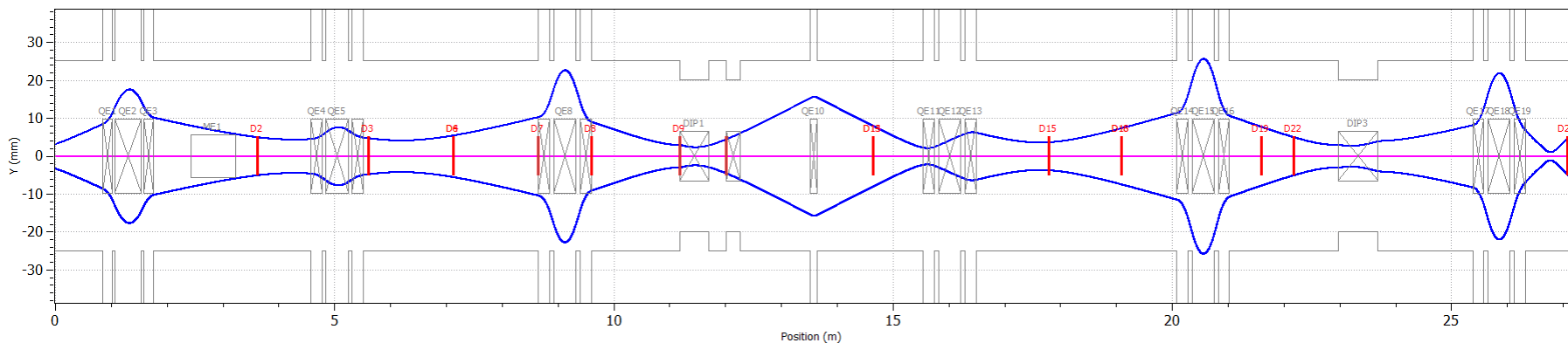
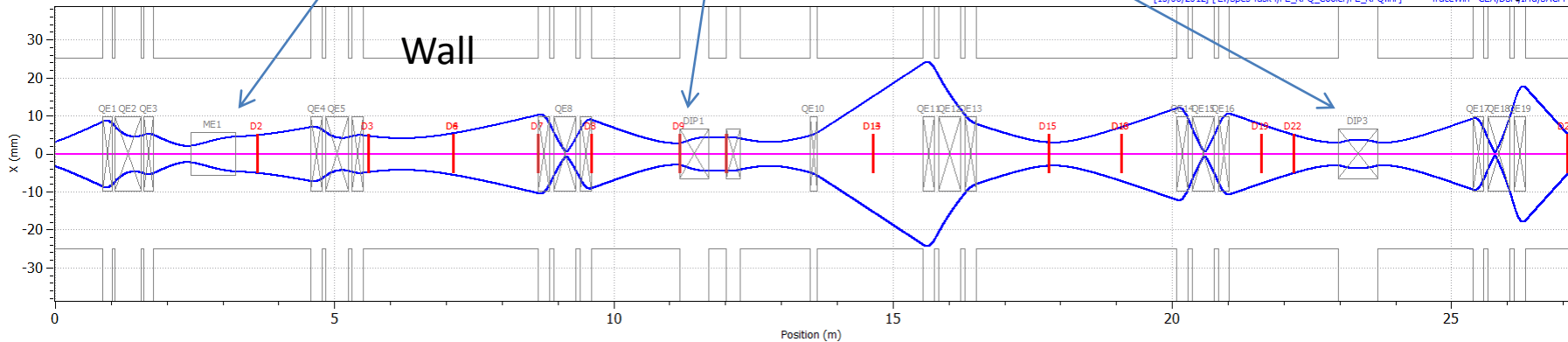
Thanks to Dan Stracener and ORNL-TIS group

# Beam transport from the Target to the RFQ cooler

## Extraction Voltage of 40 kV.

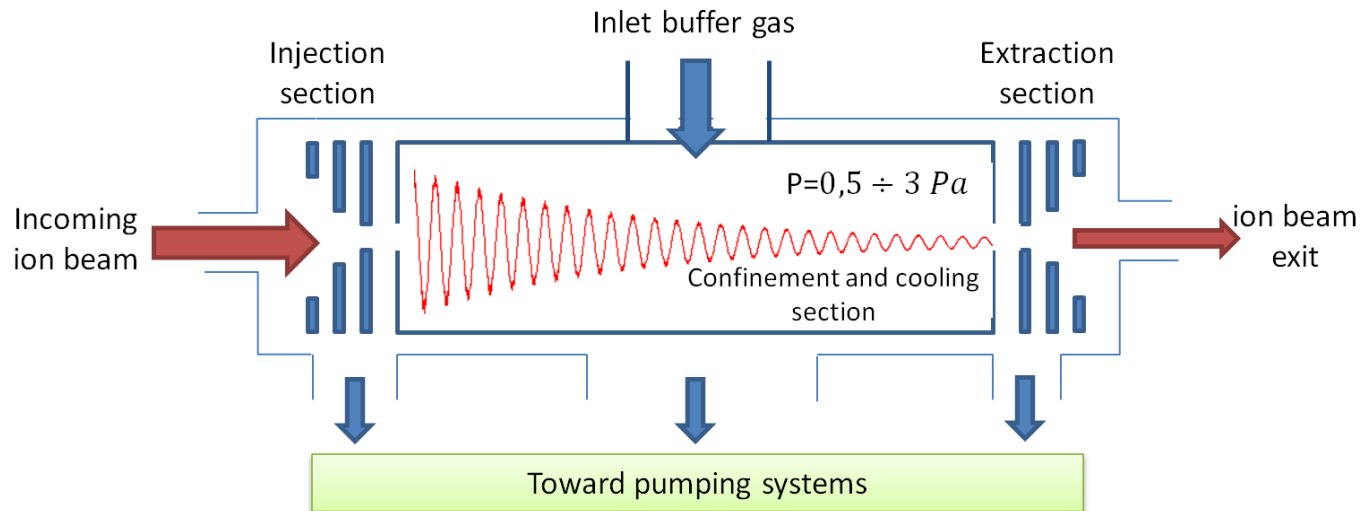
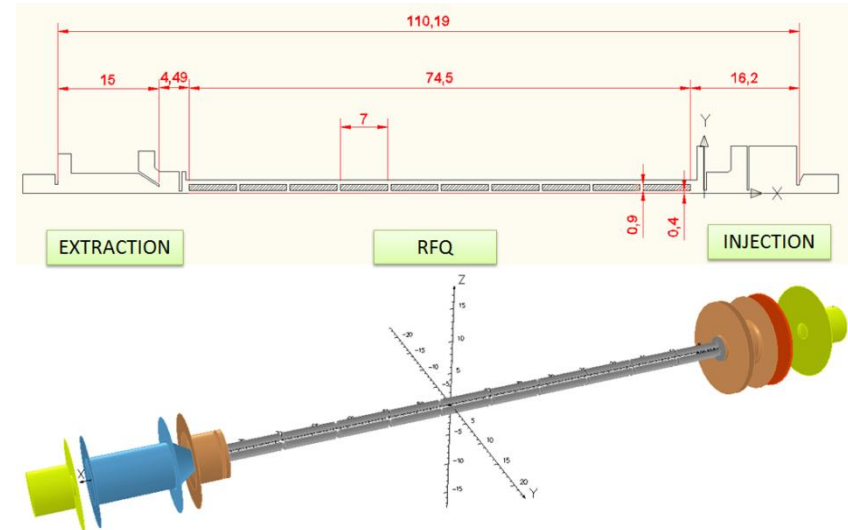


Thin Target    Wien Filter    Dipole    RFQ Cooler



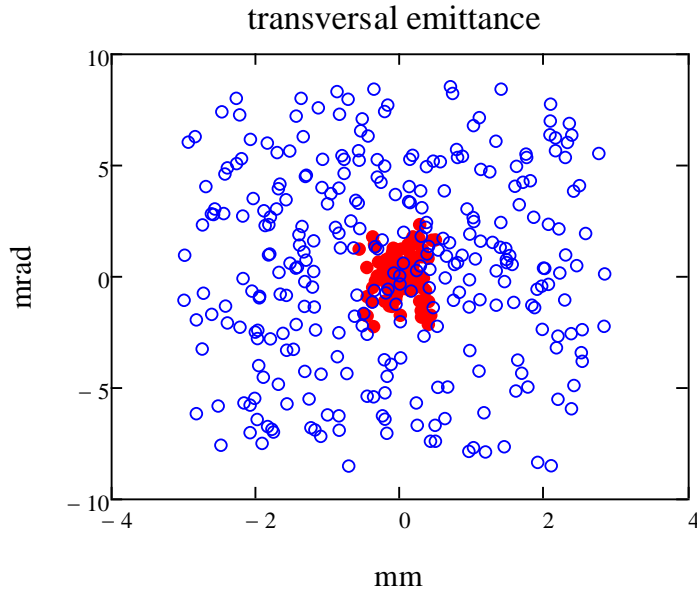
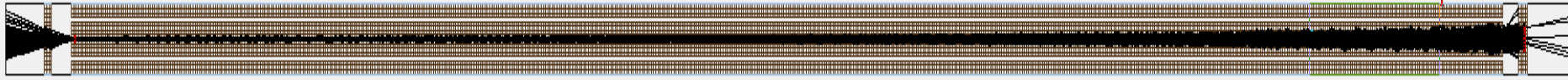
# SPES RFQ Beam Cooler parameters

Mass Range	5-200 amu
Transverse Emittance Injected beam	$30 \pi$ mm mrad @ 40 keV
Emittance Reduction factor	10 (max)
Buffer Gas	He @ 273 K
Beam Intensity	50-100 nA $\rightarrow$ $\times 10^{11}$ pps
Energy spread	< 5 eV
RF Voltage range	0.5 – 2.5 kV (1 kV at $q=0.25$ )
RF Frequency range	1 -30 MHz ( 3.5 – 15 MHz at $q=0.25$ )
RFQ gap radius ( $r_0$ )	4 mm
RFQ Length (total)	700 mm
Pressure Buffer Gas (He) range	0.1 – 2.5 Pa
Ion energy during the cooling	100 -200 eV





## RFQ dynamics with SIMION code simulation



Input (blu) and output (red) transverse emittance:  
from 30 mmmrad to about 3 at 40 kV.

Cs+, A=133

Einj=200 eV

Vq=1500 volt

frf=5.57 MHz

V1=100 Volt

dV=10 Volt

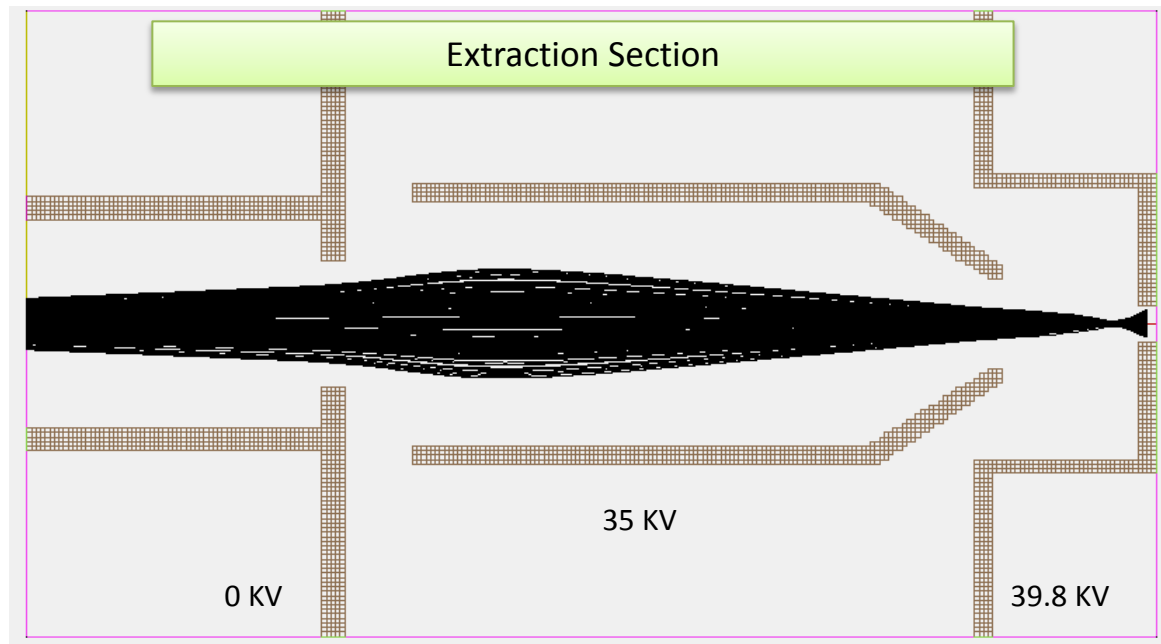
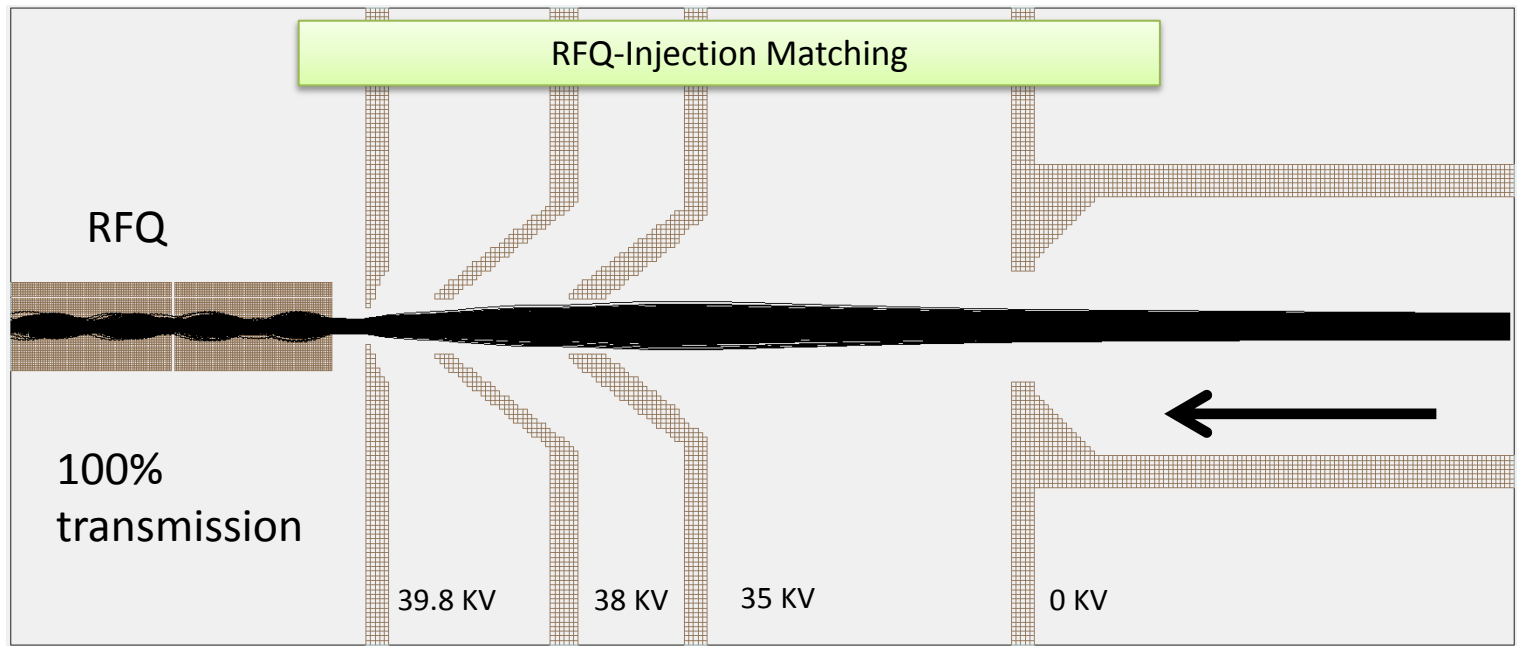
He pressure =2.5 Pa

q=0.22 (Mathieu param.)

$$\frac{d^2u}{d\tau^2} - (2q_u \cos 2\tau)u = 0$$

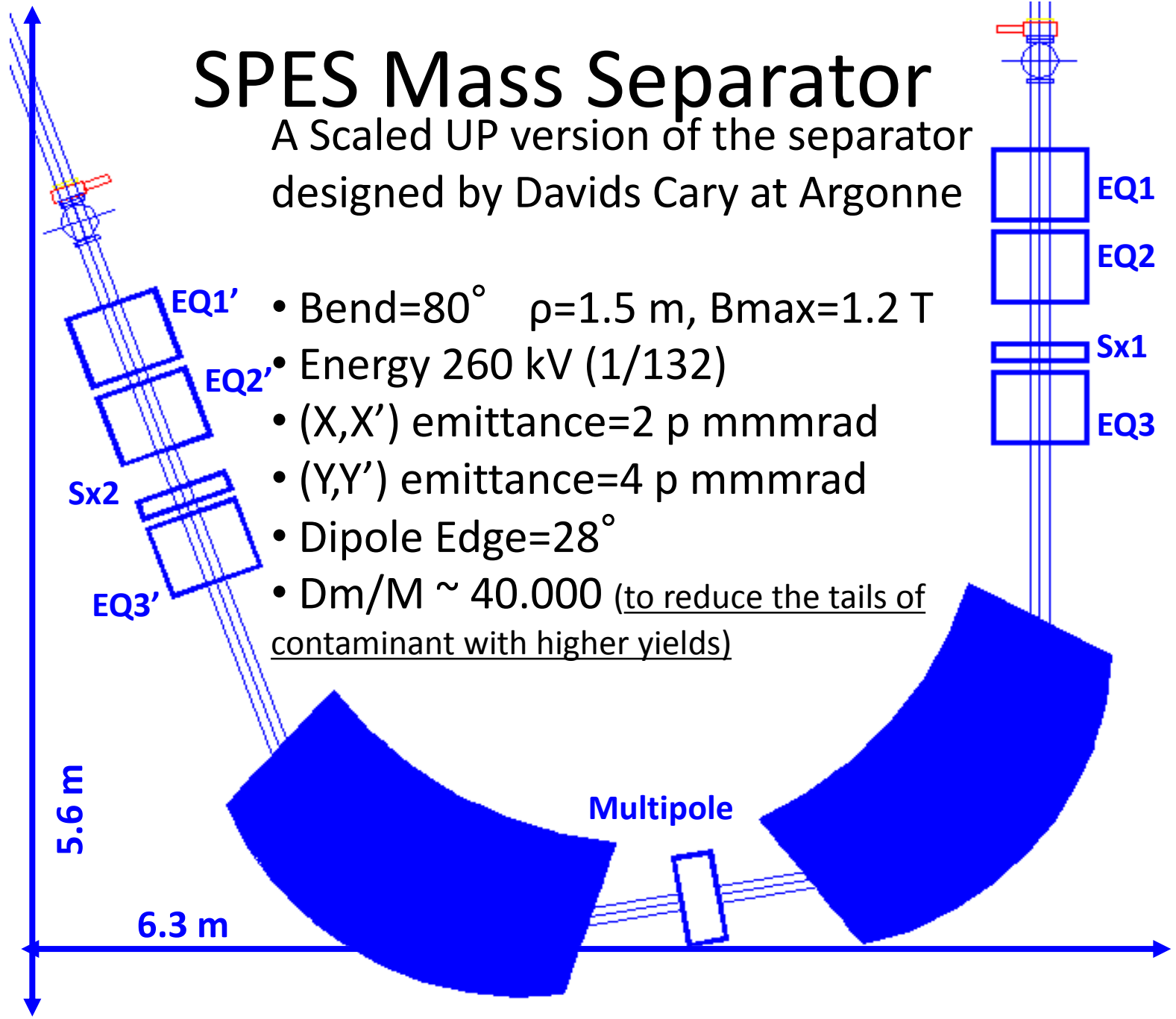
$$q = q_u = q_x = -q_y = \frac{4eU_{RF}}{m\omega_{RF}^2 r_0^2},$$

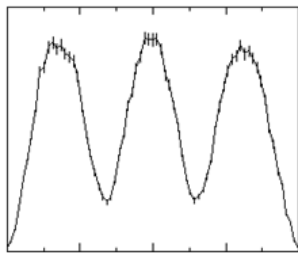
**POSTER ON BEAM COOLER: PO09**



# SPES Mass Separator

A Scaled UP version of the separator designed by Davids Cary at Argonne



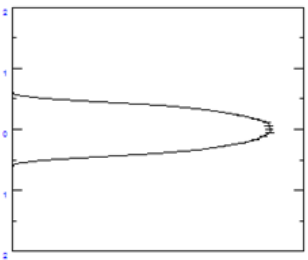
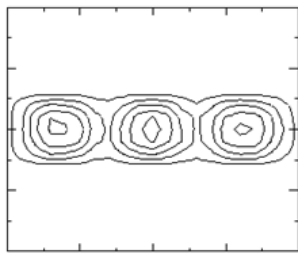


SIZE OF WINDOW  
 X = 2.000E-03 TUU  
 Y = 2.000E-03 TUU

DEFINITION OF THE INITIAL PHASE SPACE  
 X = 8.000E-04 LUU  
 A = 4.000E-03 RAD  
 DI = 2.800E-05 \*100%  
 DK = 8.000E-06 \*100%  
 Y = 8.000E-04 TUU  
 B = 8.000E-03 RAD

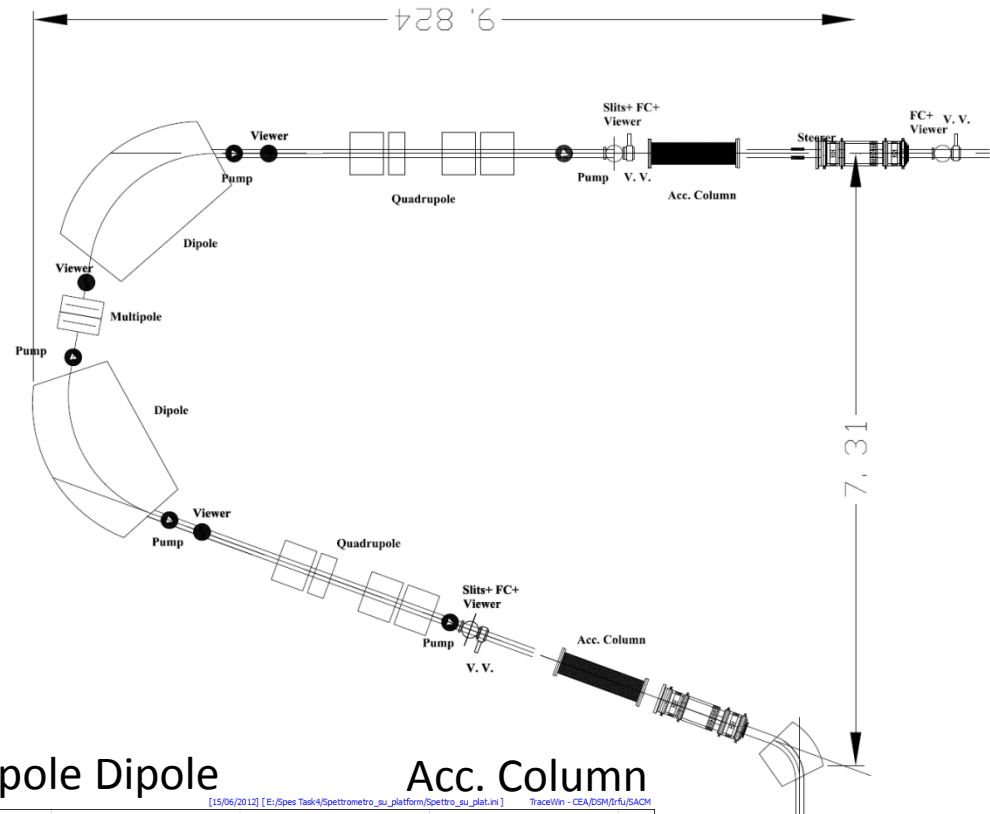
STATISTICAL INFORMATIONS

NUMBER OF STARTED PARTICLES: 80000  
 NUMBER OF ARRIVED PARTICLES: 80000 ( 100.0 %)  
 NUMBER OF COUNTED PARTICLES: 80000 ( 100.0 %)



GIOS up to 3° order  
 and DE= ± 1.3 eV

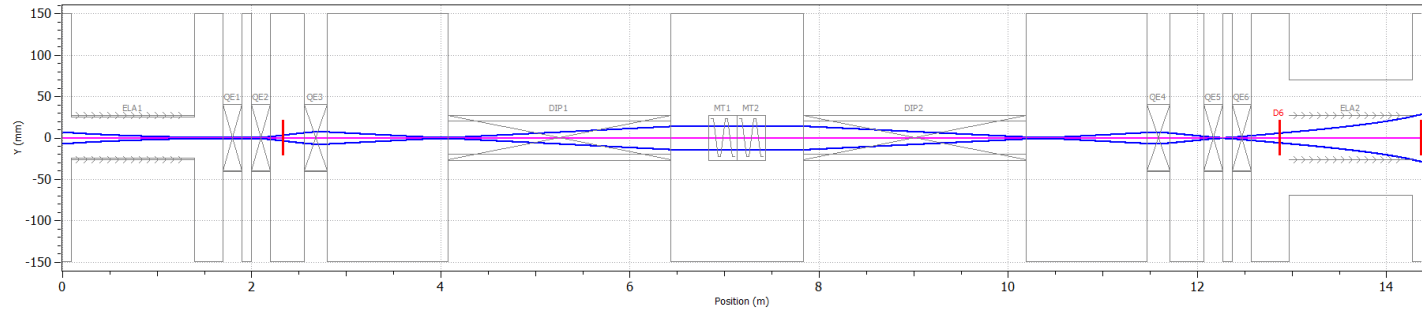
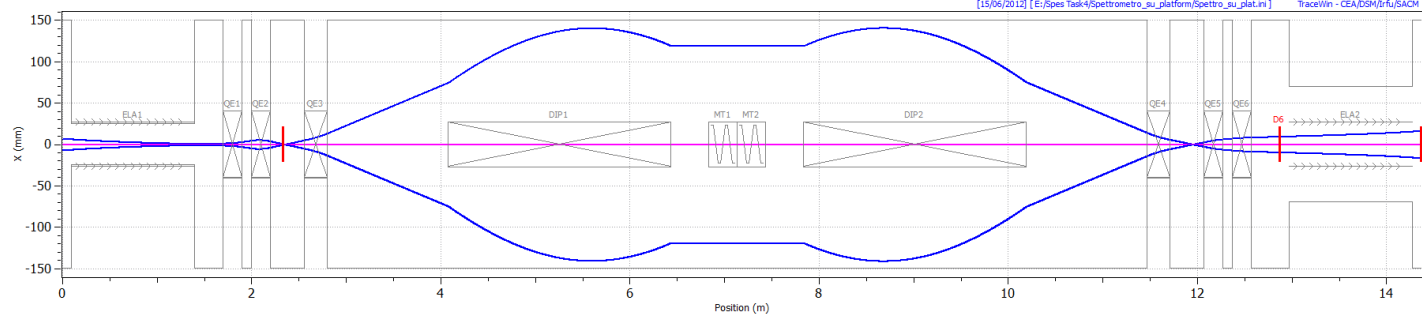
P X 0.0005 0.004 ; P Y 0.0005 0.008 ;  
 DM 0.000025; DE ± 0.0000005 → ΔE = 2.6 eV;



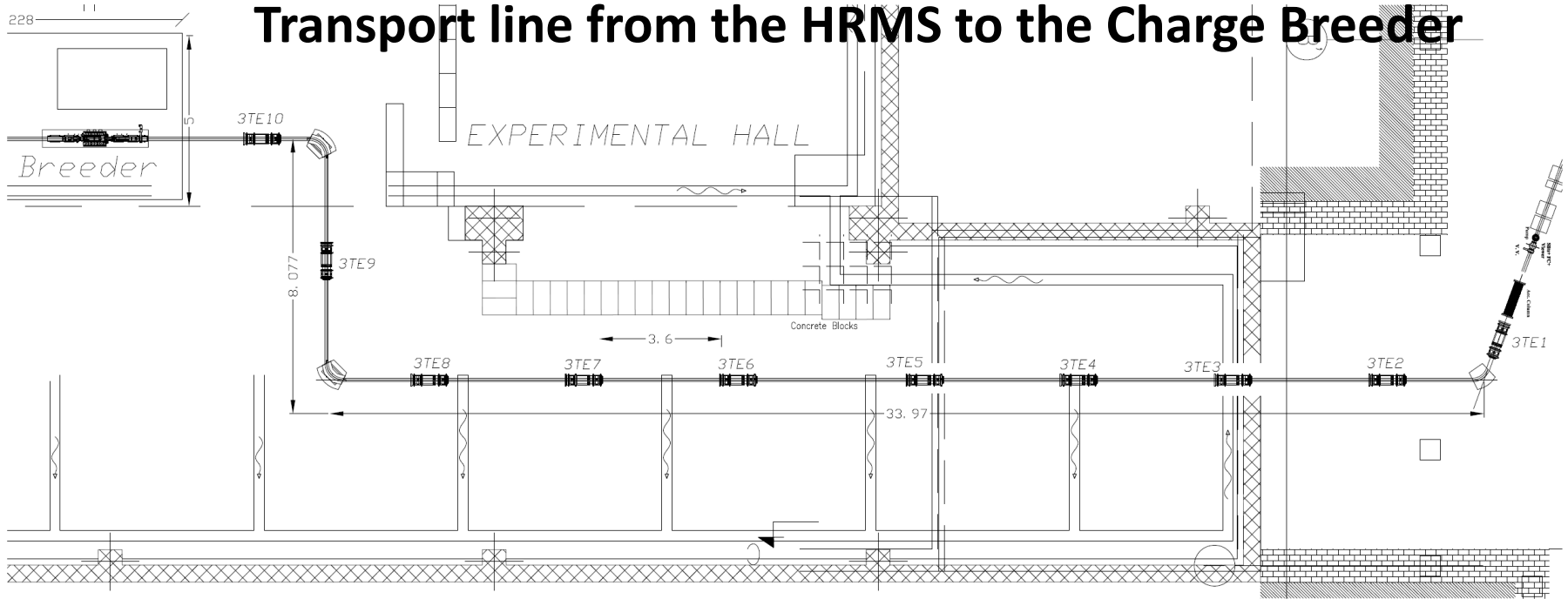
Acc. Column

Dipole Multipole Dipole

Acc. Column

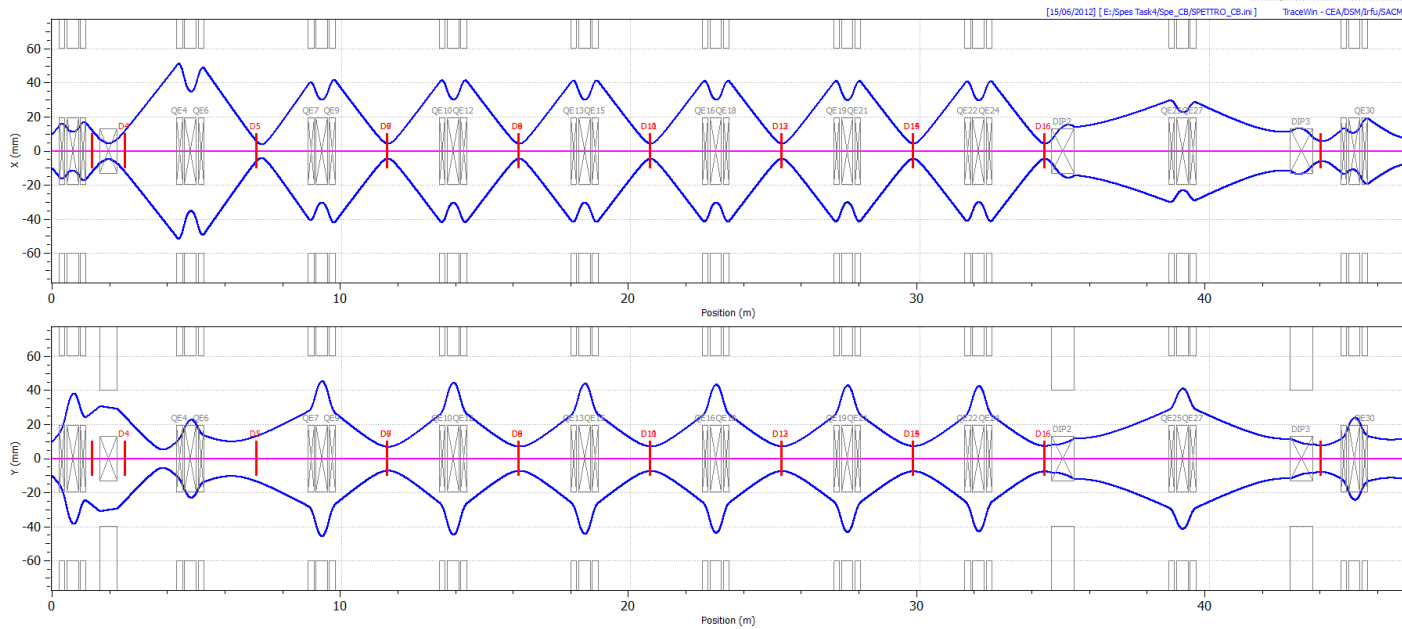


# Transport line from the HRMS to the Charge Breeder

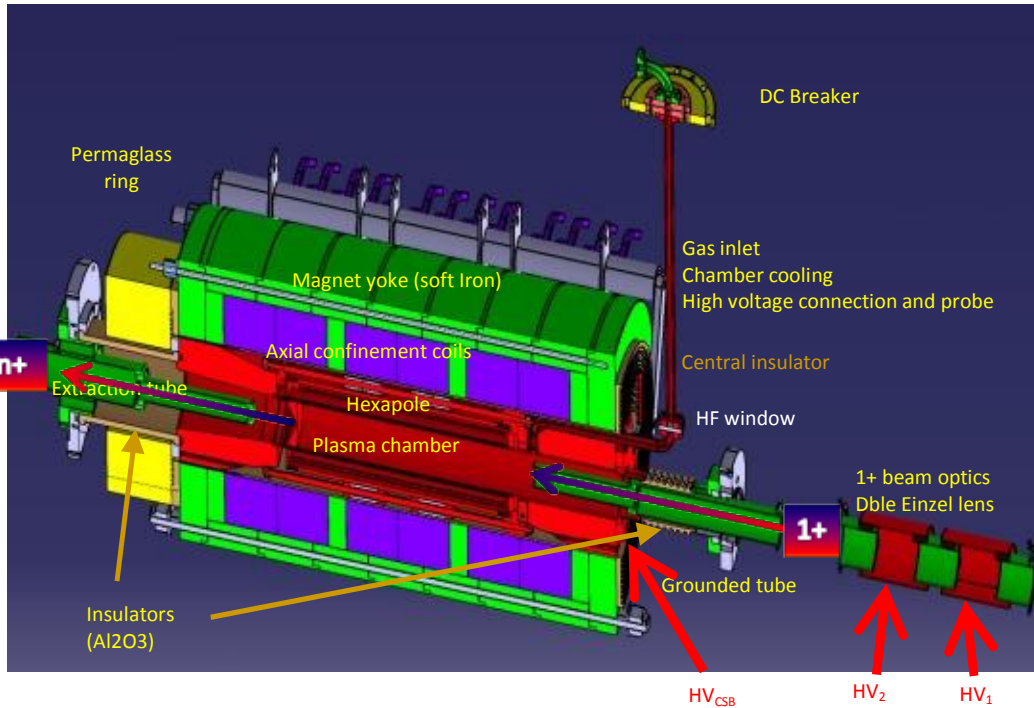


HRMS

CB



# Charge Breeder (collab. LPSC\_Grenoble)



*Schematic drawing of the PHOENIX Charge Breeder*  
R&D on:

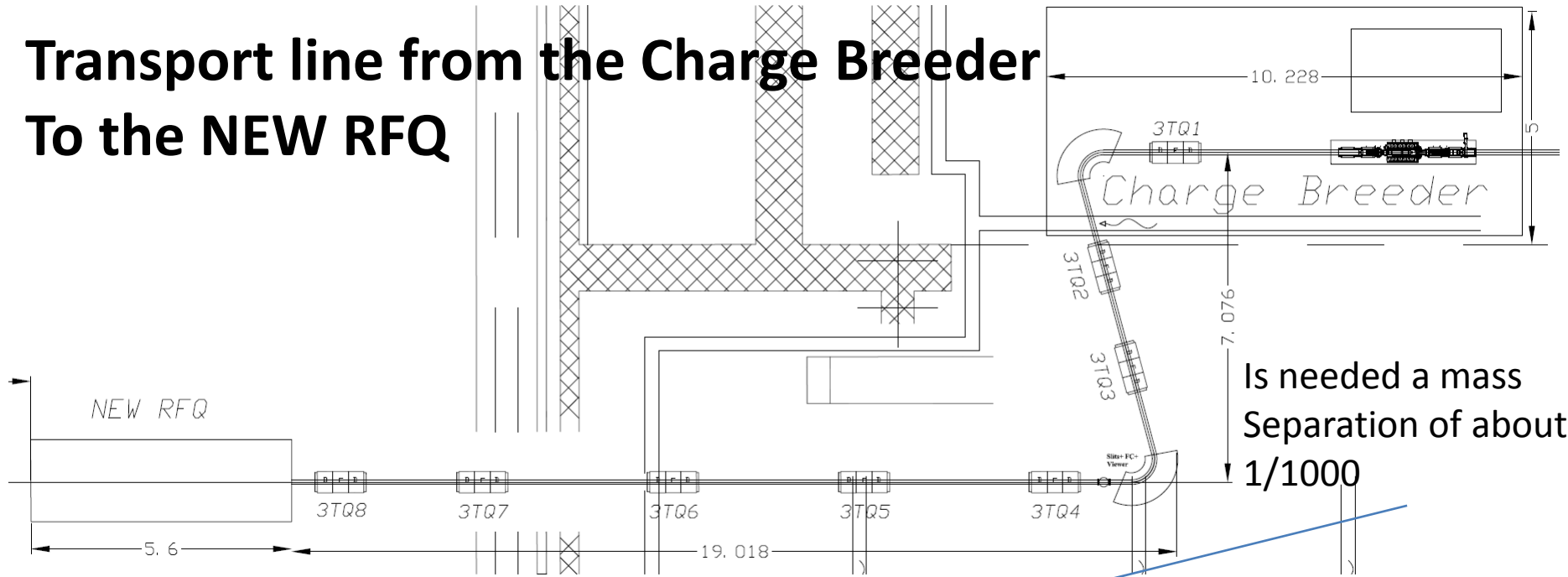
- New exapole -> higher charge states
- Trap process understanding -> improve efficiency
- Removal of grounded tube -> higher efficiency

## Phoenix Charge Breeder Parameters

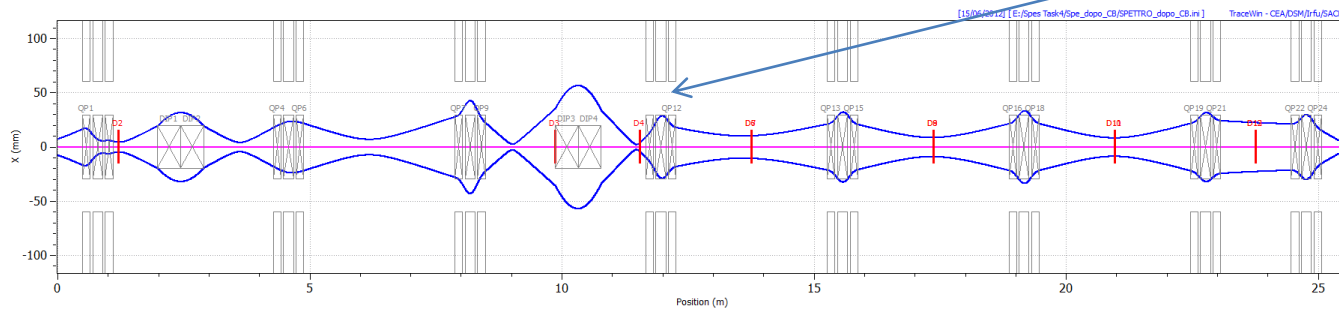
f[GHZ]	14.5
P_max[W]	1000
B_inj [T]	1.5
B_ext[T]	1
B_rad[T]	1.35
eff_max for gas [%]	8-10
eff_max for metals [%]	3-5
Charge breeding time	3-4 to 10-15 ms/q

SIMION 3D Calculations

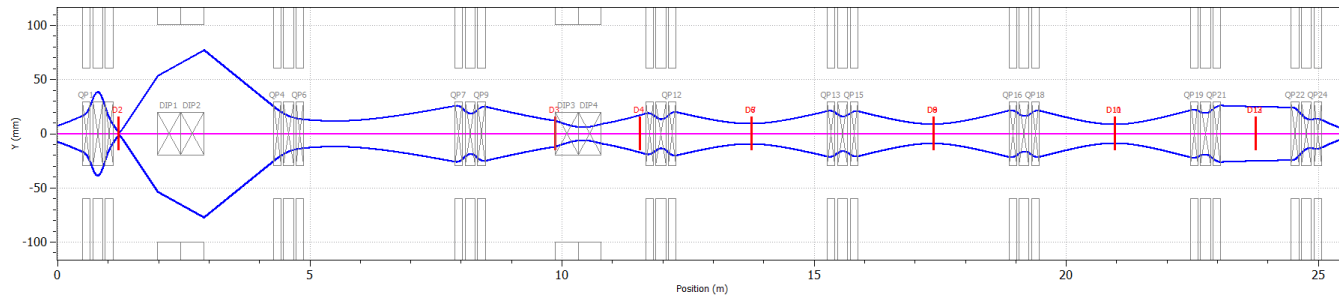
# Transport line from the Charge Breeder To the NEW RFQ



Is needed a mass  
Separation of about  
**1/1000**



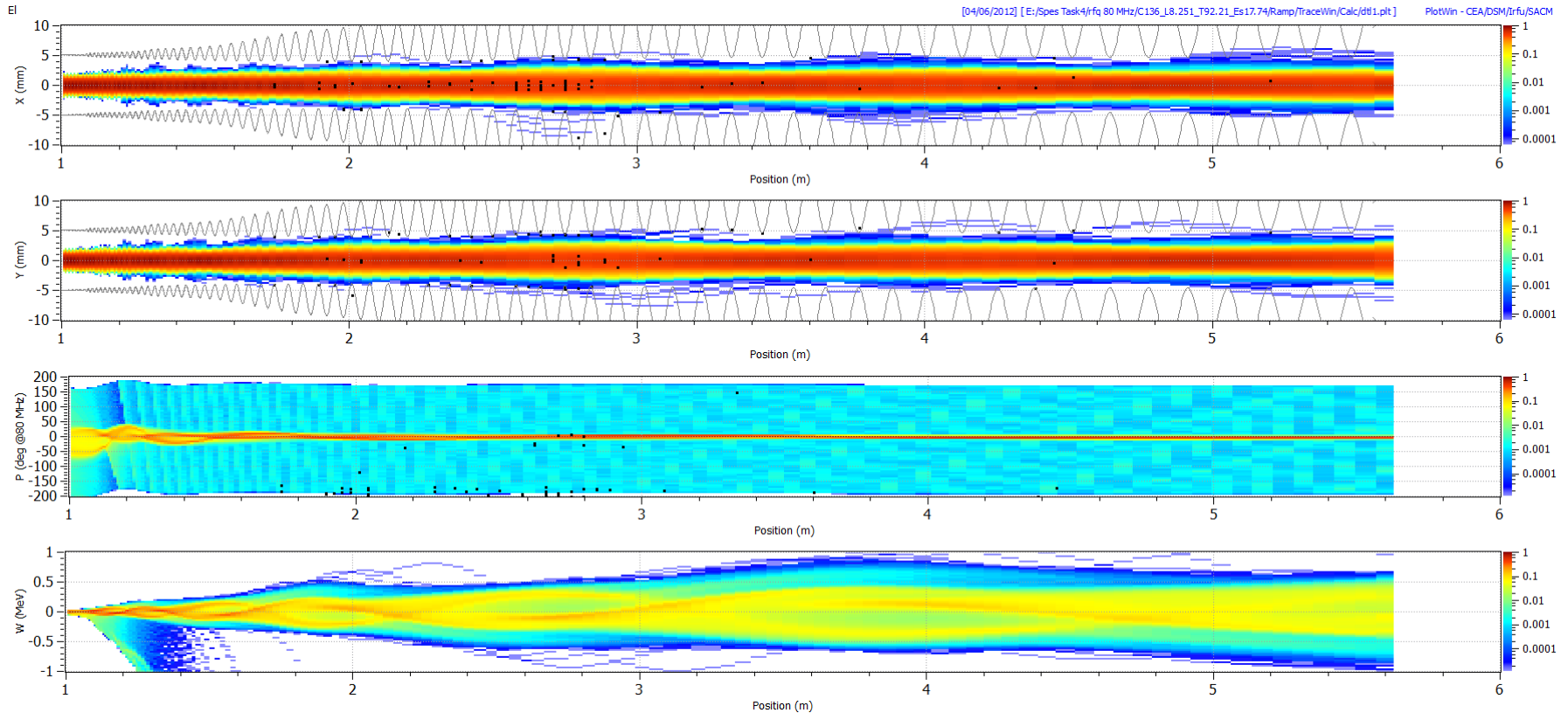
CB



NEW RFQ

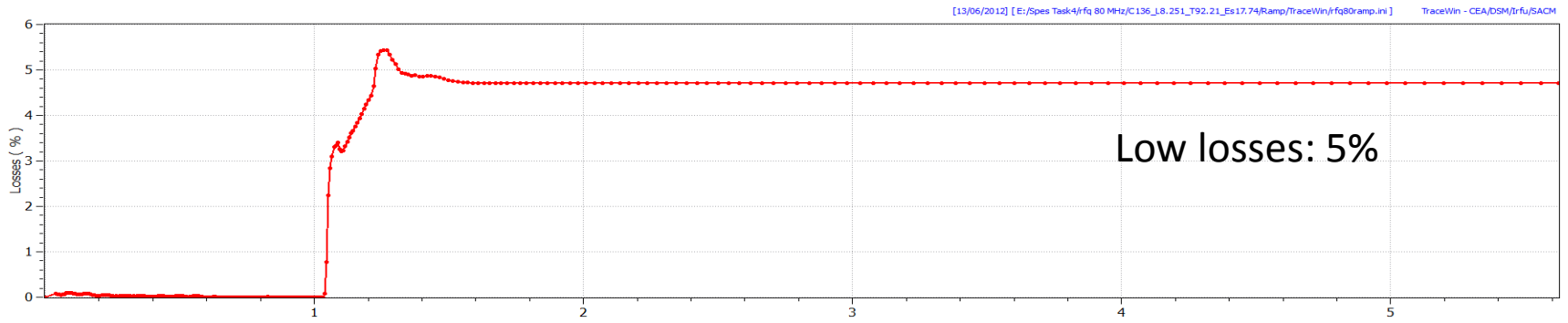
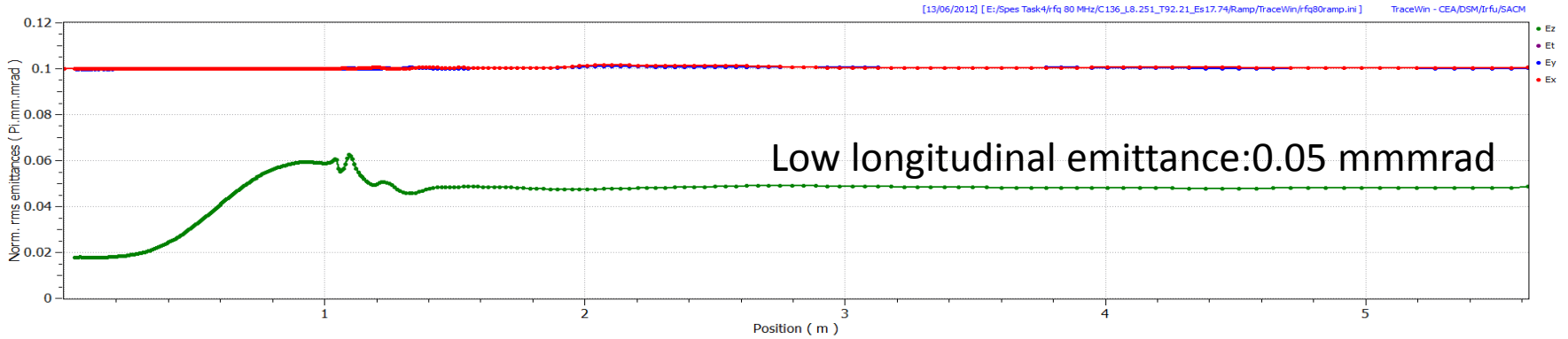
# NEW RFQ injector for ALPI

- Energy 5.7 → 727.3 [ $\beta=0.0395$ ] KeV/A ( $A/q=7$ )
- Beam transmission >94%
- Length 562 cm intervane voltage from 63.7kV to 120 kV (1.7 kp)
- RF power (four vanes) 180 kW.
- Mechanical design and realization, taking advantage of IFMIF experience.



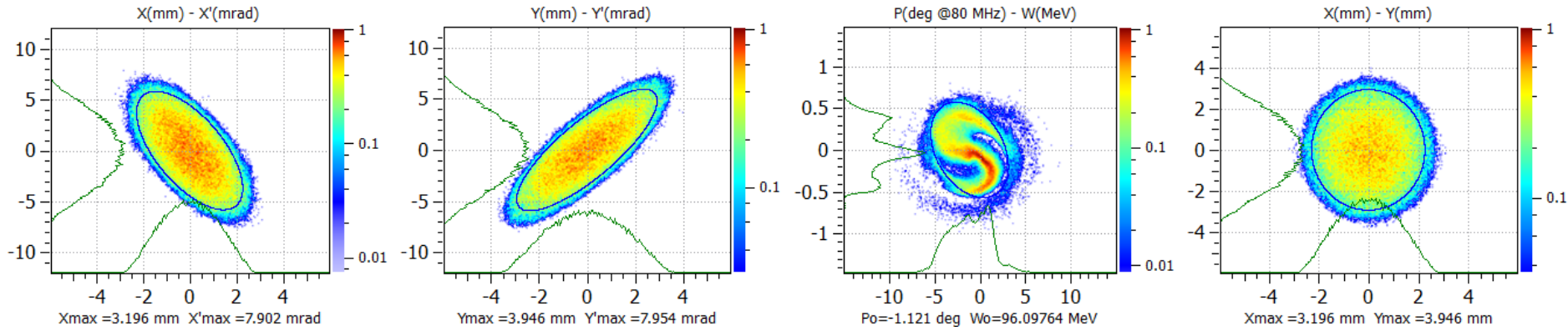


# NEW RFQ injector for ALPI



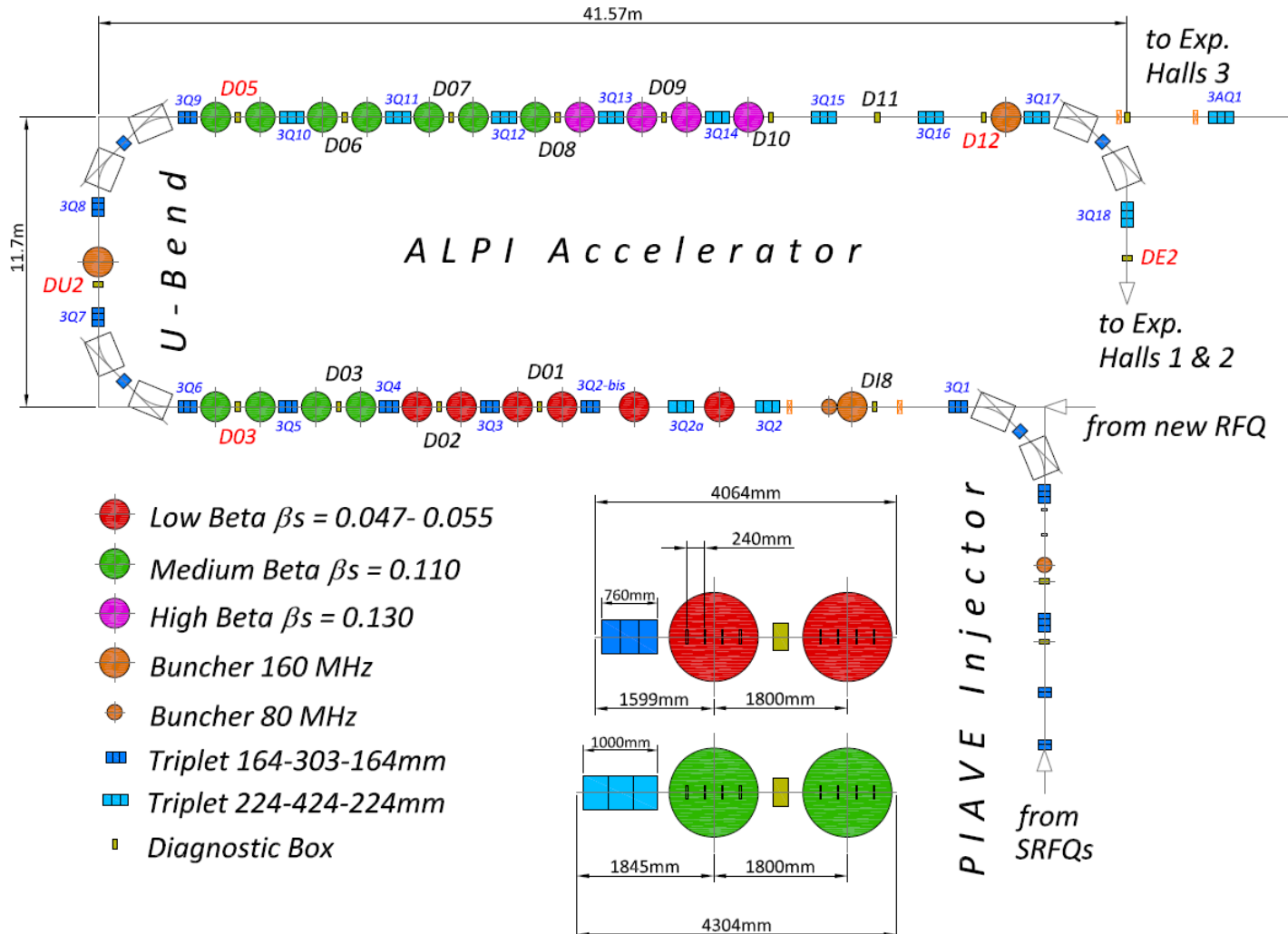
Ele: 293 [5.62368 m] NGOOD : 95225 / 95225

[15/06/2012] [ E:/Spes Task4/rfq 80 MHz/C136\_L8.251\_T92.21\_Es17.74/Ramp/TraceWin/rfq80ramp.ini ] TraceWin - CEA/DSM/Irfu/SACM



# ALPI with the maximum cavity performance

- All Cavities from CR03 to CR07 at 4.5 MV/m.
- Medium beta CR07 to CR18 at 4.5 MV/m.
- High beta 6.5 MV/m for CR19-CR22.
- **Final Energy of 10 MeV/A (A/q=7)**



# NEW RFQ injector into ALPI

Actual transmission= (70% PIAVE RFQ)\*( 60% ALPI)=42%

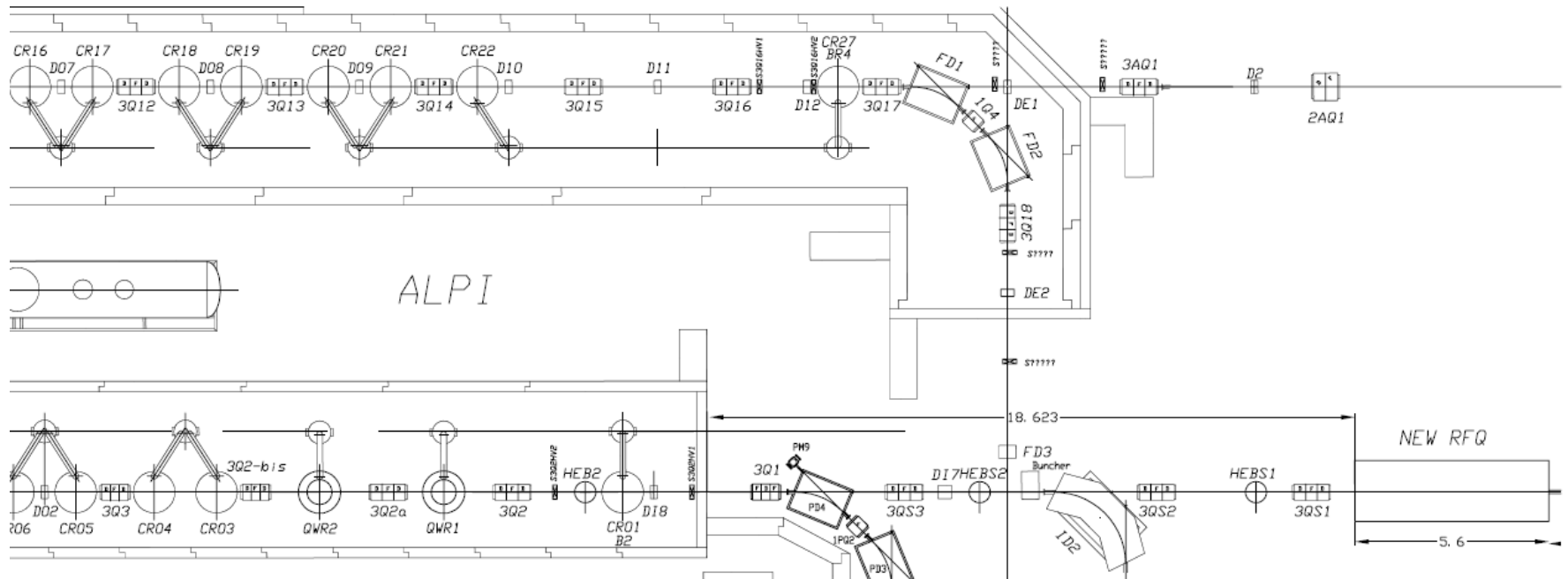
With the new RFQ=(94% NEW RFQ)\*(80% ALPI)=75%

NEW RFQ Improvement:

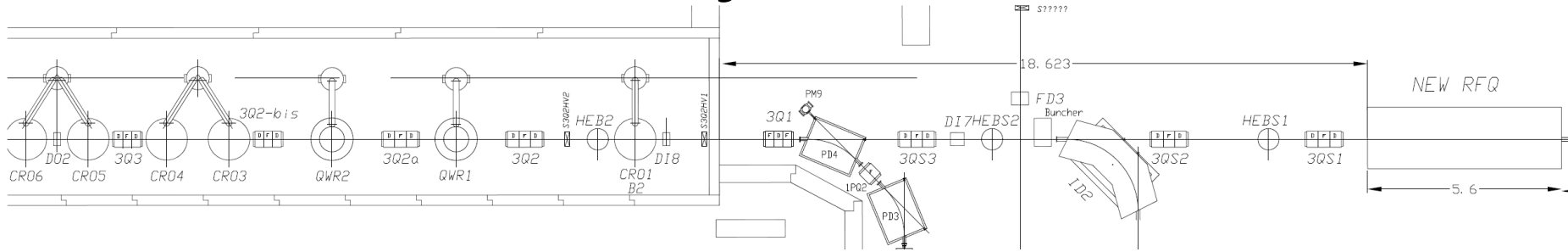
higher output energy 727.3 [ $\beta=0.0395$ ] KeV/A vs 587 [ $\beta=0.0355$ ] KeV/A

Internal bunching section

Same longitudinal emittance as PIAVE: about 4 degKeV/u



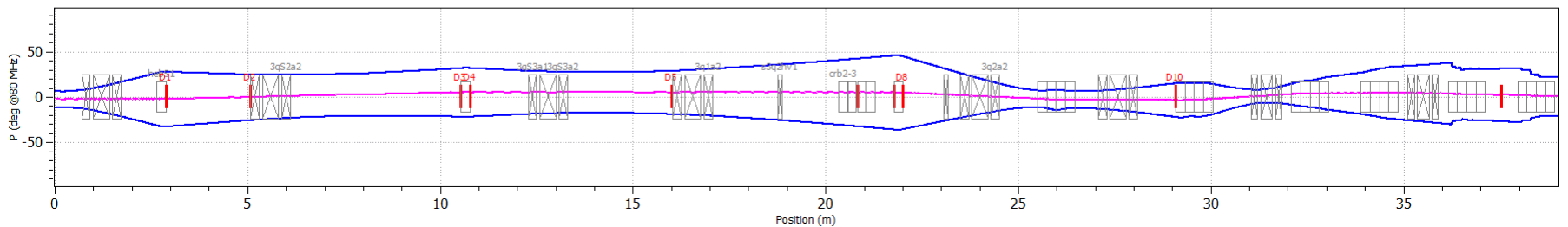
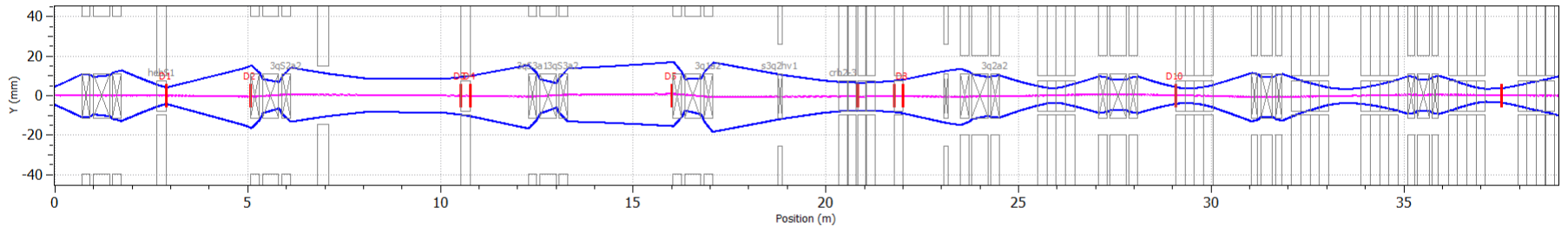
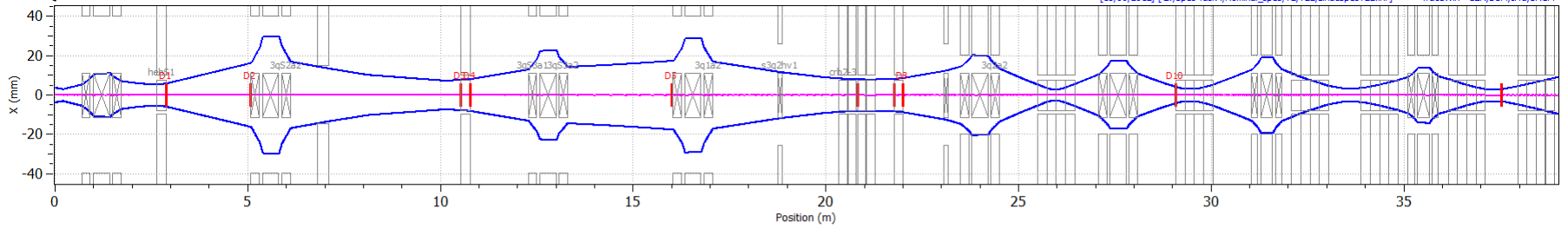
# NEW RFQ injector into ALPI



RFQ

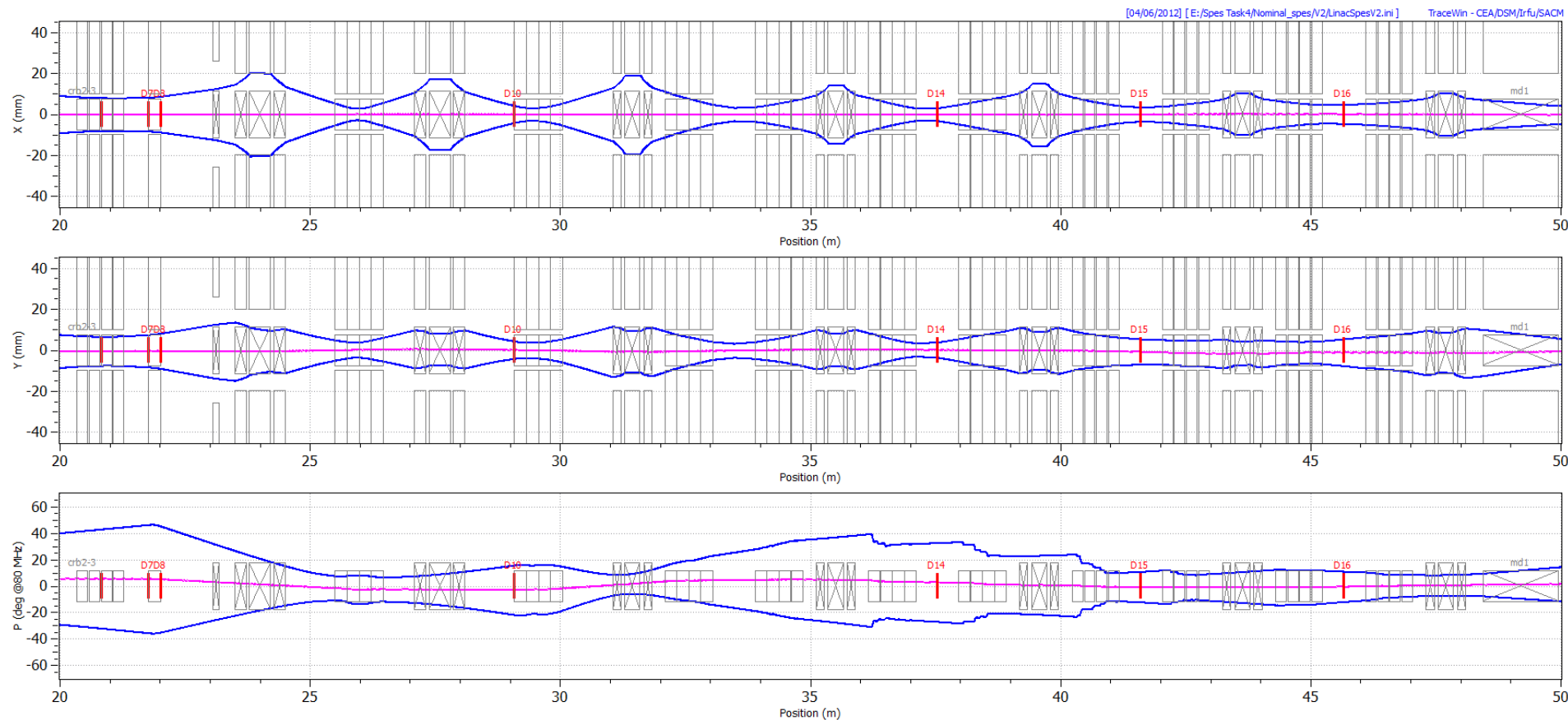
QWR1 QWR2 CR3-CR4

[15/06/2012] [E:/Spes Task4/Nominal\_spes/V2/V22/UnacSpesV22.in] TraceWin - CEA/DSM/irfu/SACH



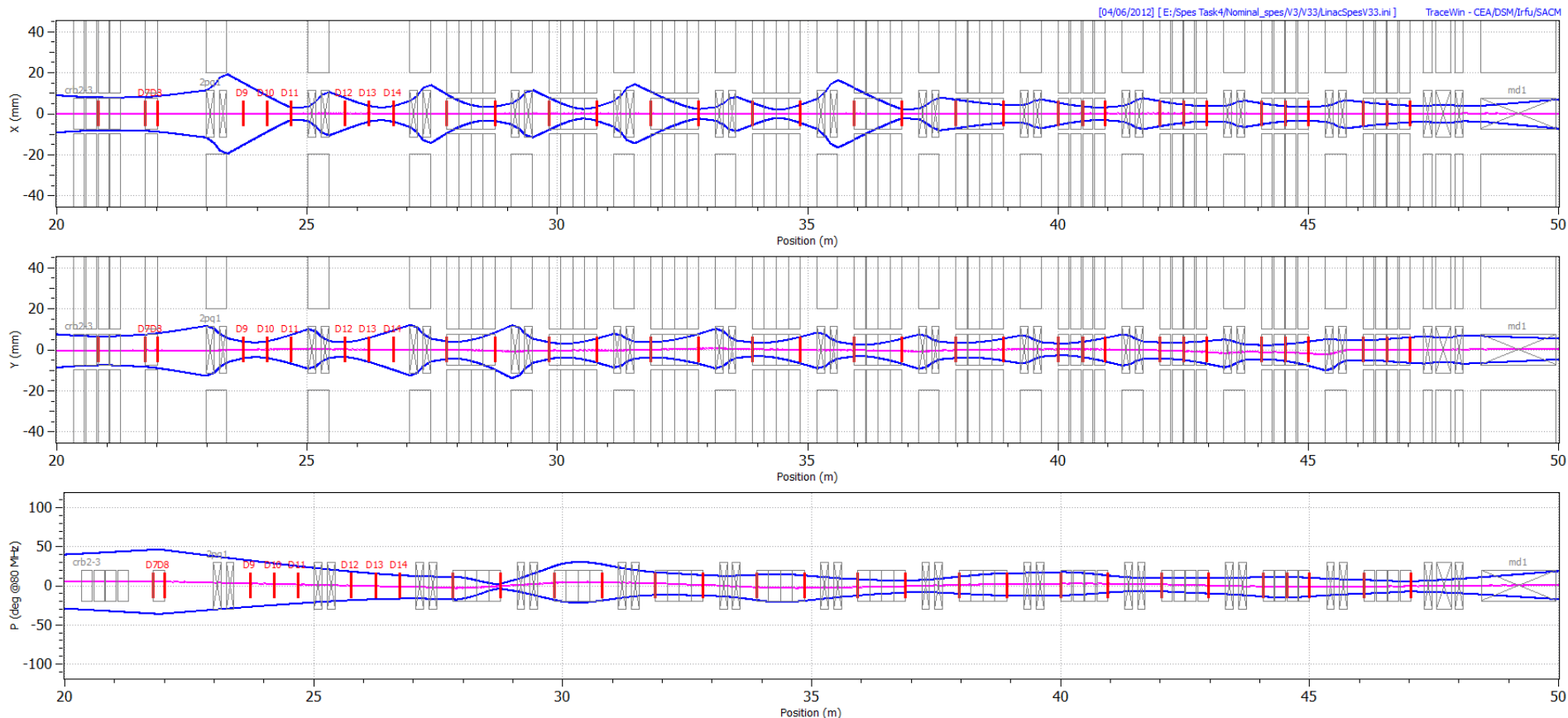
# Actual ALPI Performance

- ALPI all made by triplets ( triplet QWR1 triplet QWR2), the period is DFD-CR-CR.
- Cavities Phases  $\pm 20^\circ$ .
- All cryostats conserve the position.
- 12% losses, for each branch.

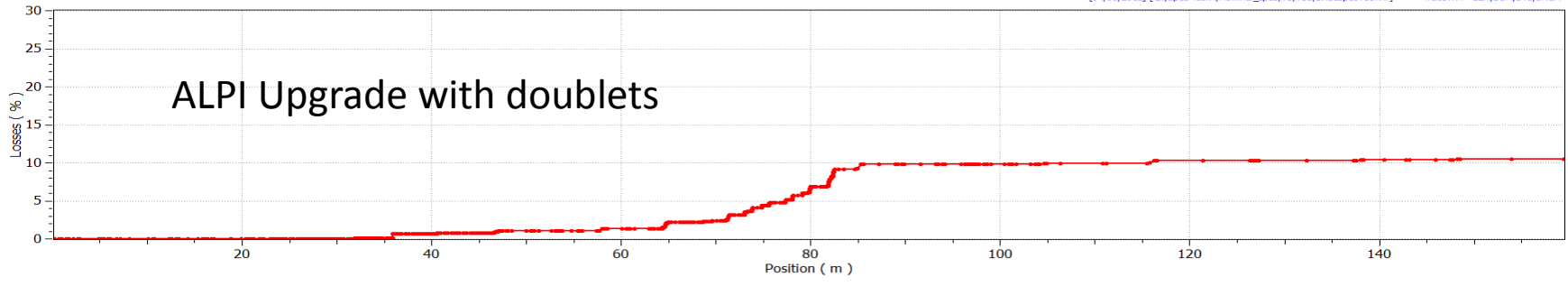


# ALPI Upgrade Scenario

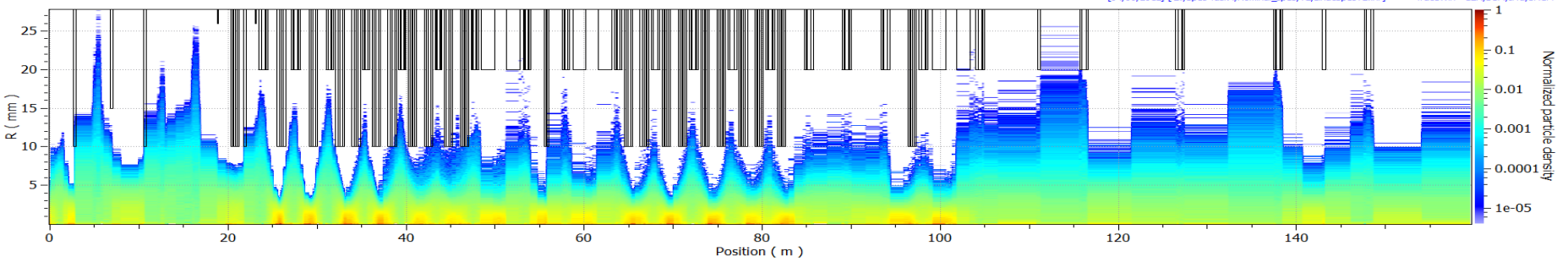
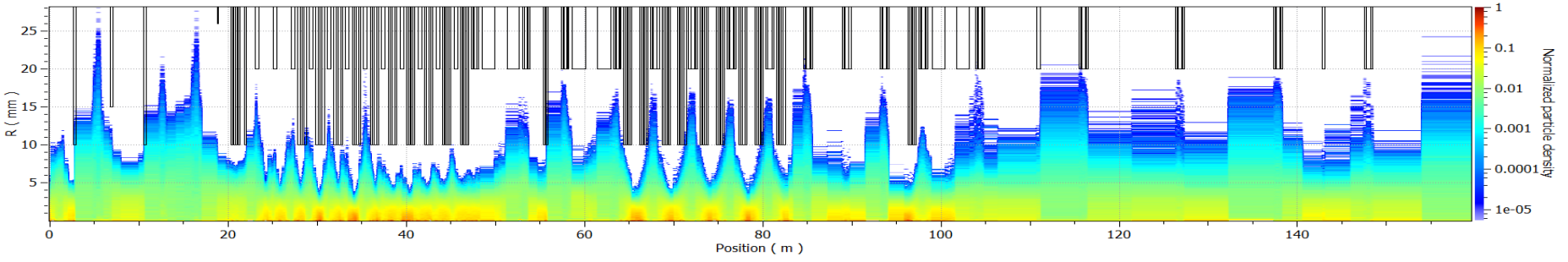
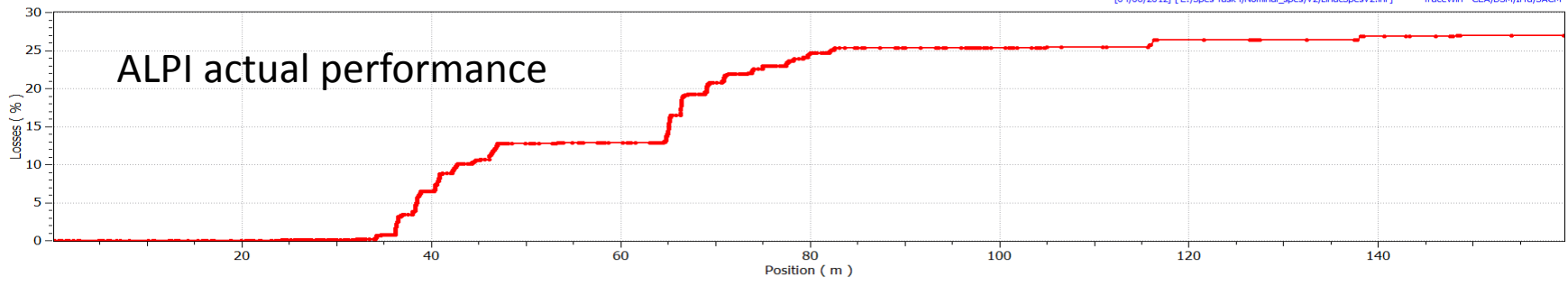
- ALPI with low energy part made by Doublets (12) the period is DF-CR.
- all cavities phases  $-20^\circ$ .
- CR9, CR7, CR5, CR3 change the position.
- No losses, on the low energy branch.
- One steerer used before 3Q6, to compensate Cavities Steering effects.



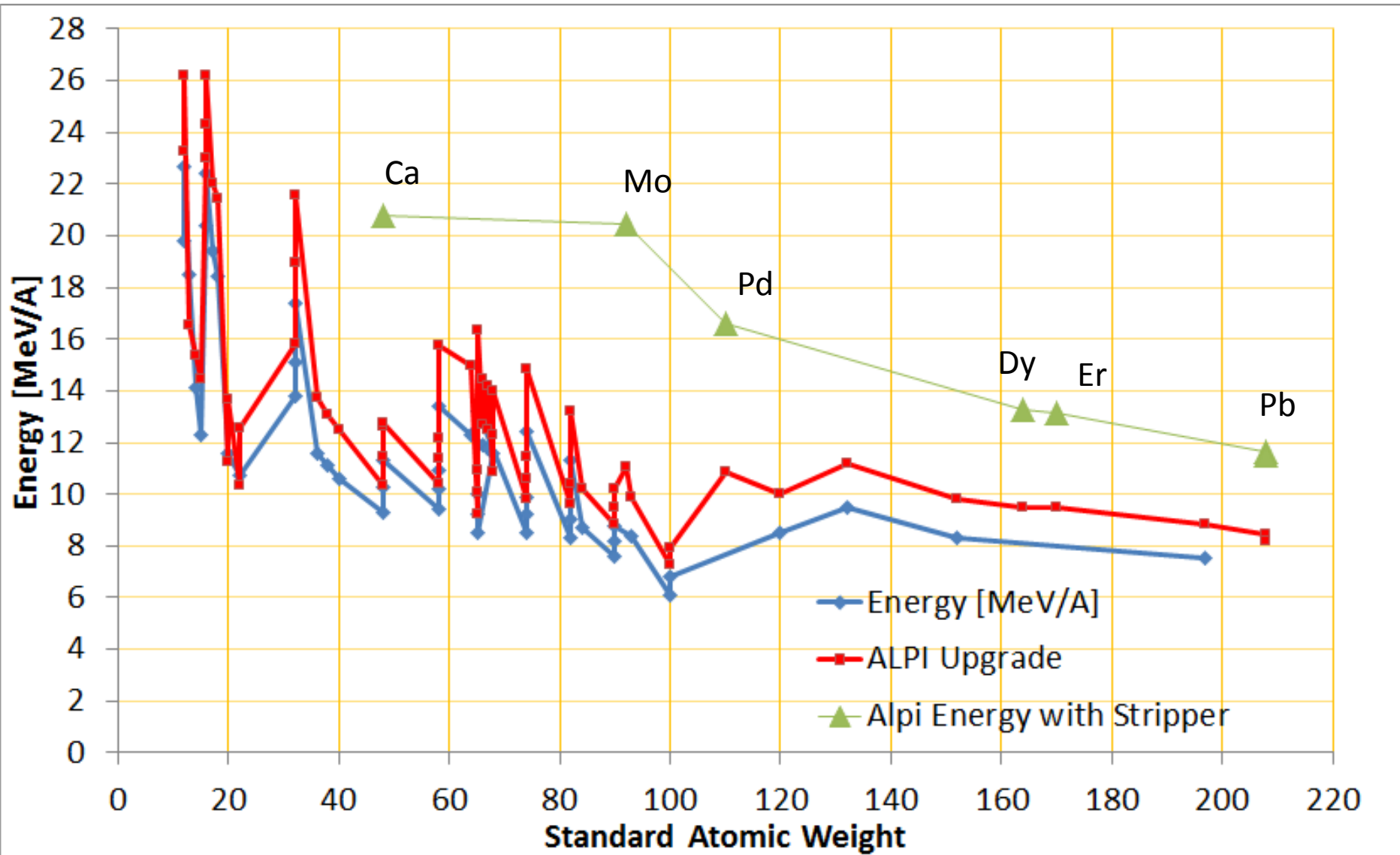
# ALPI Upgrade with doublets



# ALPI actual performance



# Energy upgrade of ALPI for SPES





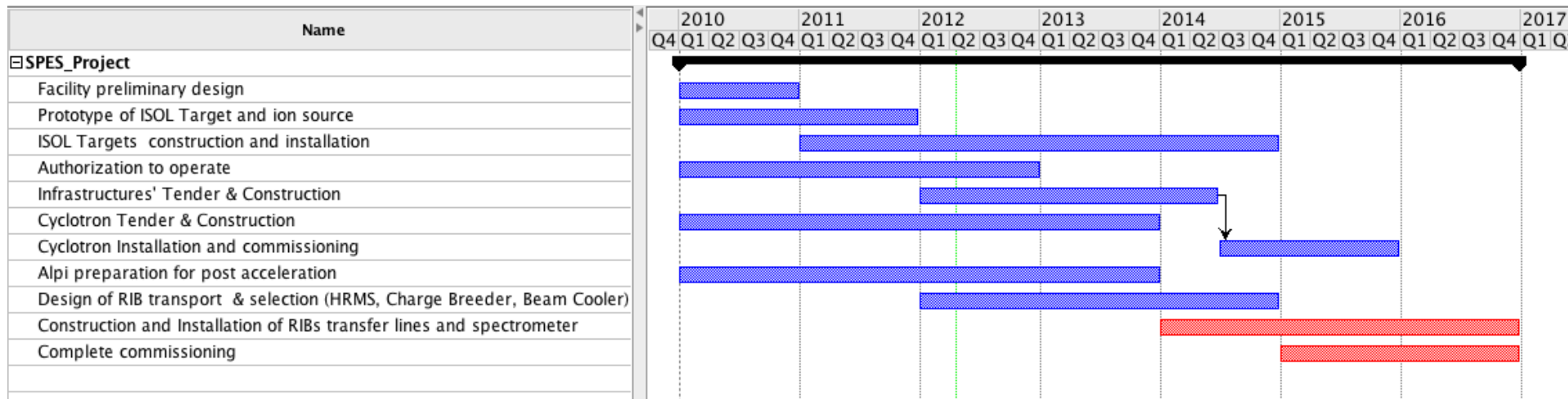
# Phase $\alpha$ status of the SPES Project

- $\alpha$  **Infrastructures** Executive Design done; construction follows;
- $\alpha$  **Safety** report for cyclotron operation approved by Italian safety agencies;
- $\alpha$  **Cyclotron** realization by BEST Theratronics on time;
- $\alpha$  The **ISOL Target and Ion Source** are under characterization;

## Phases $\beta, \gamma, \delta$

- $\beta$  **Beam Selection** analysis in progress;
- $\beta$  **ALPI Linac** upgrade in progress;
- $\gamma$  Letters of Intent was presented for **experiments** with SPES;
- $\delta$  **Applications** feasibility studies in progress.

# SPES possible Schedule



*New Schedule after Infrastructures bid assigned*

# Conclusion

- The SPES project is an on-going activity.
- The final design for the re-accelerator part is almost ready.
- We “hope” for the assignation of the funds.