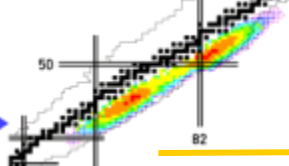


Status of SPIRAL2 project

HIAT2012

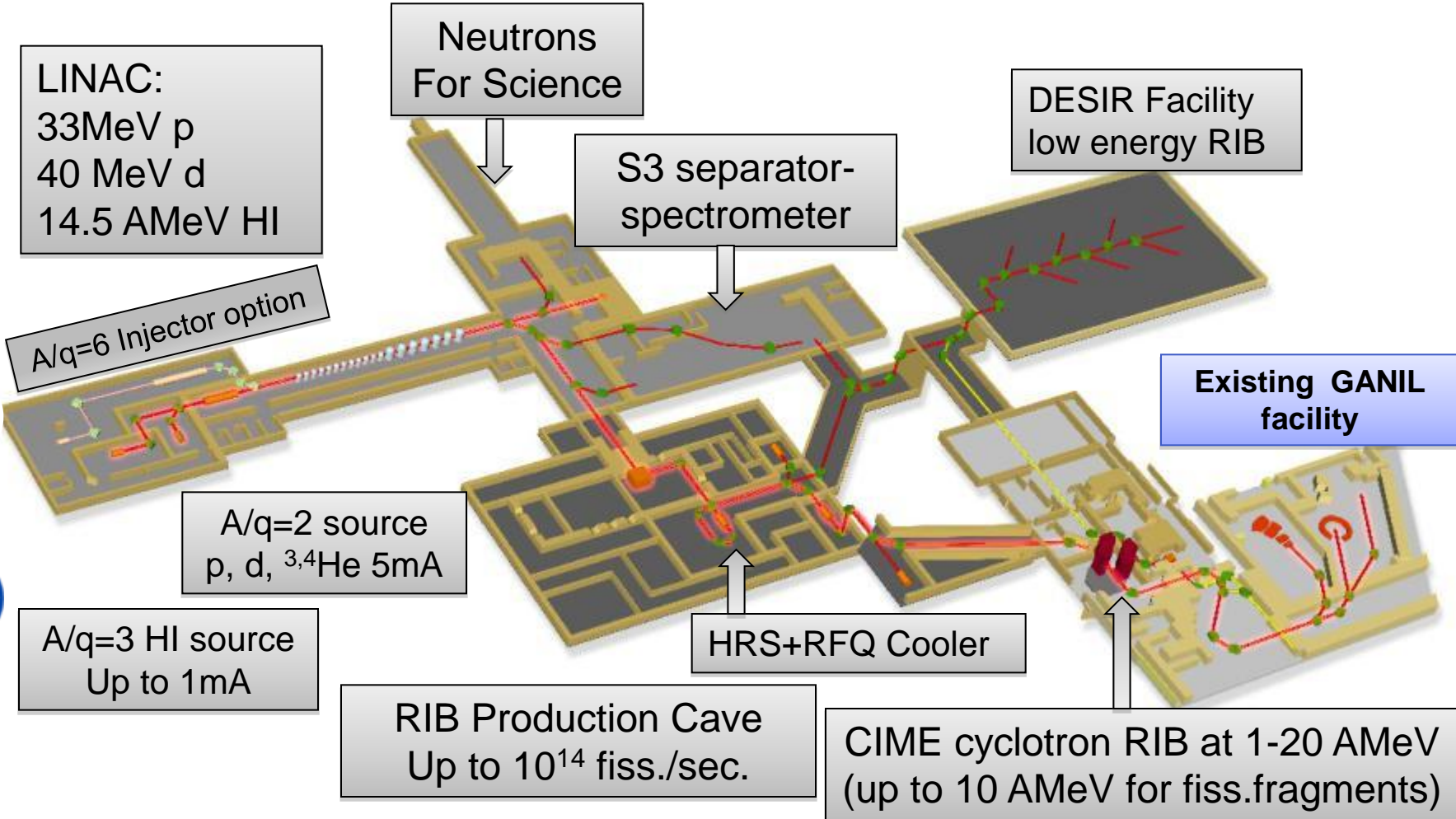
Chicago, 18-21 June 2012

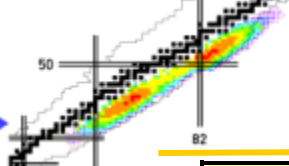


The SPIRAL2 facility

SPIRAL2 is one of the ESFRI list projects (45 most important EU research infrastructure projects)

-
-
-
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-





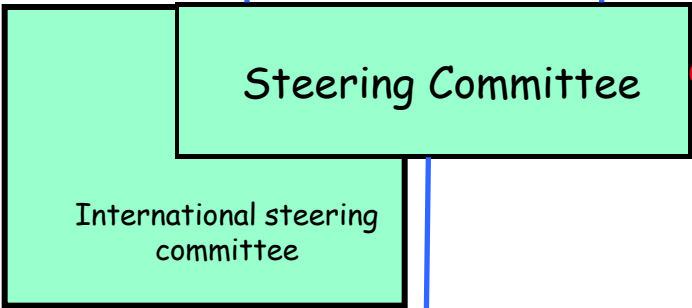
SPIRAL2 project organization

Decision level

CEA/DSM

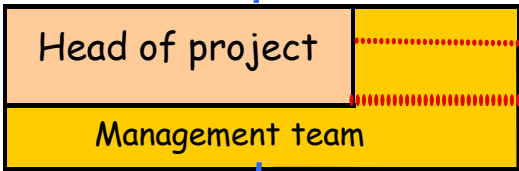
CNRS/IN2P3

Strategic management



Evaluation committees
TAC - SAC

Operational management



Scientific community

Nuclear Facility

Systems

Accelerator driver

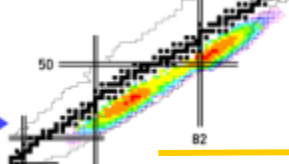
RIB

Buildings

Laboratories



Autres



Partner laboratories for construction



R&D and Construction

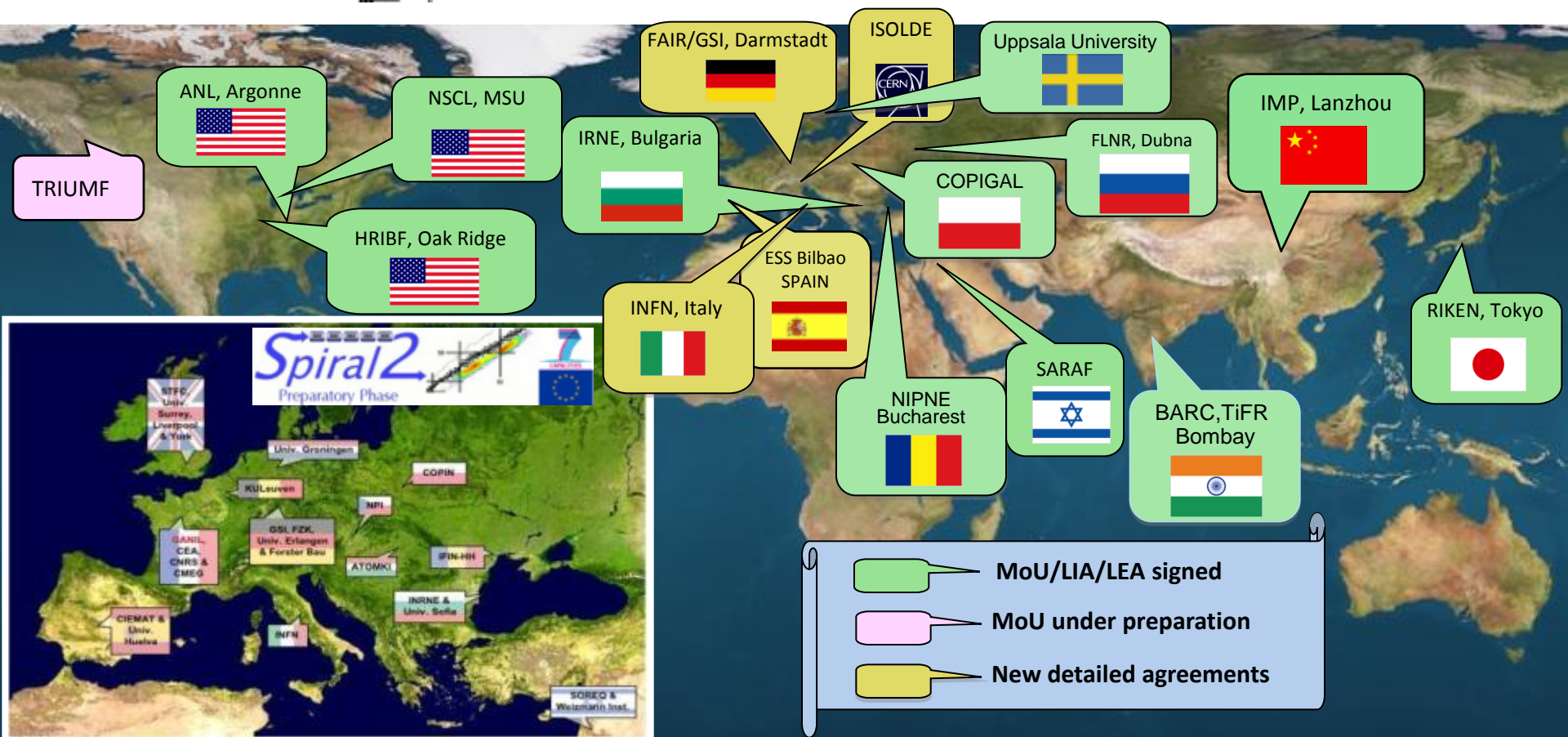
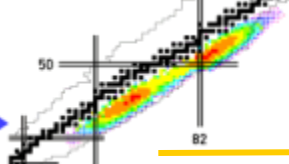
- CEN Bordeaux-Gradignan (**CENBG**)
- Centre de Spectro. Nucléaire et Spectro. de Masse Orsay (**CSNSM**)
- Institut de Physique Nucléaire Orsay (**IPNO**)
- Institut de Physique Nucléaire Lyon (**IPNL**)
- Institut Pluridisciplinaire Hubert Curien Strasbourg (**IPHC**)
- Laboratoire Accélérateur Linéaire Orsay (LAL) (**LPC**)
- Laboratoire de Physique Nucléaire et de Htes Energies Paris (**LPNHE**)
- Laboratoire de Physique Subatom. et de Cosmol. Grenoble (**LPSC**)



	R&D	Construction
DSM	IRFU/SPhN	IRFU/SACM
DSM		IRFU/SIS
DSM		IRFU/SENAC
DSM – Saclay		Expertise
DAM	DPTA	DASE et DP2I
DEN		Expertise
DPSN		Expertise



International collaborations



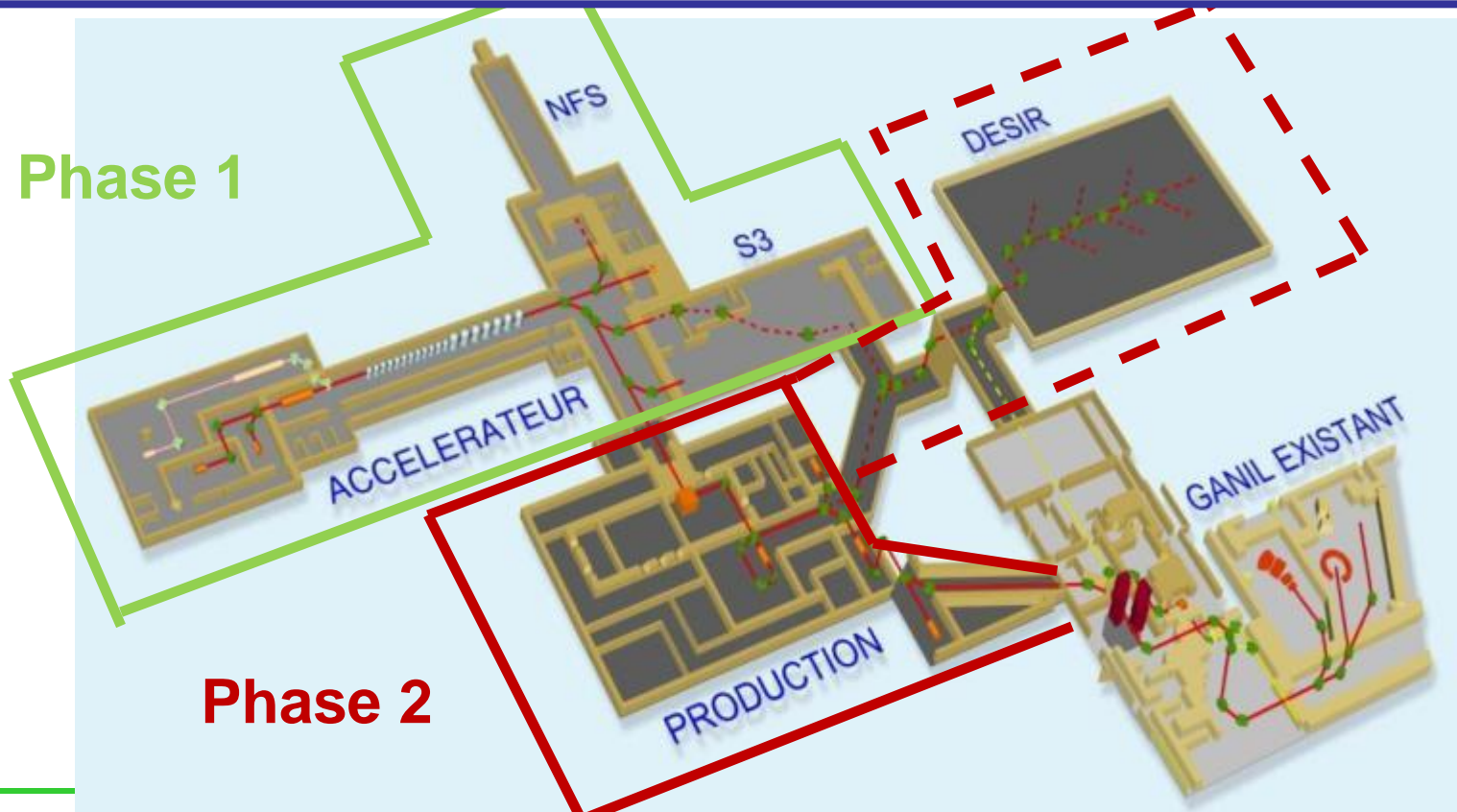
16 signed (LEA*, LIA**, MoU***) agreements
 MoU with Bilbao (RIB production module,...)
 signed in March
 2 agreements under preparation:
 • MoU with GSI/FAIR (baseline project)
 • LIA/MoU with TRIUMF (laser sources)

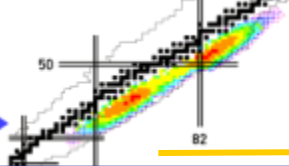
15-19/11/10 LEA Workshop with SPES
 13/12/10 MoU with Sweden
 5-8/01/11 LIA Symposium RIKEN
 14-15/03/11 Workshop with FLNR Dubna
 31/03/11 Workshop with ESS Bilbao

Construction of SPIRAL2 in 2 phases

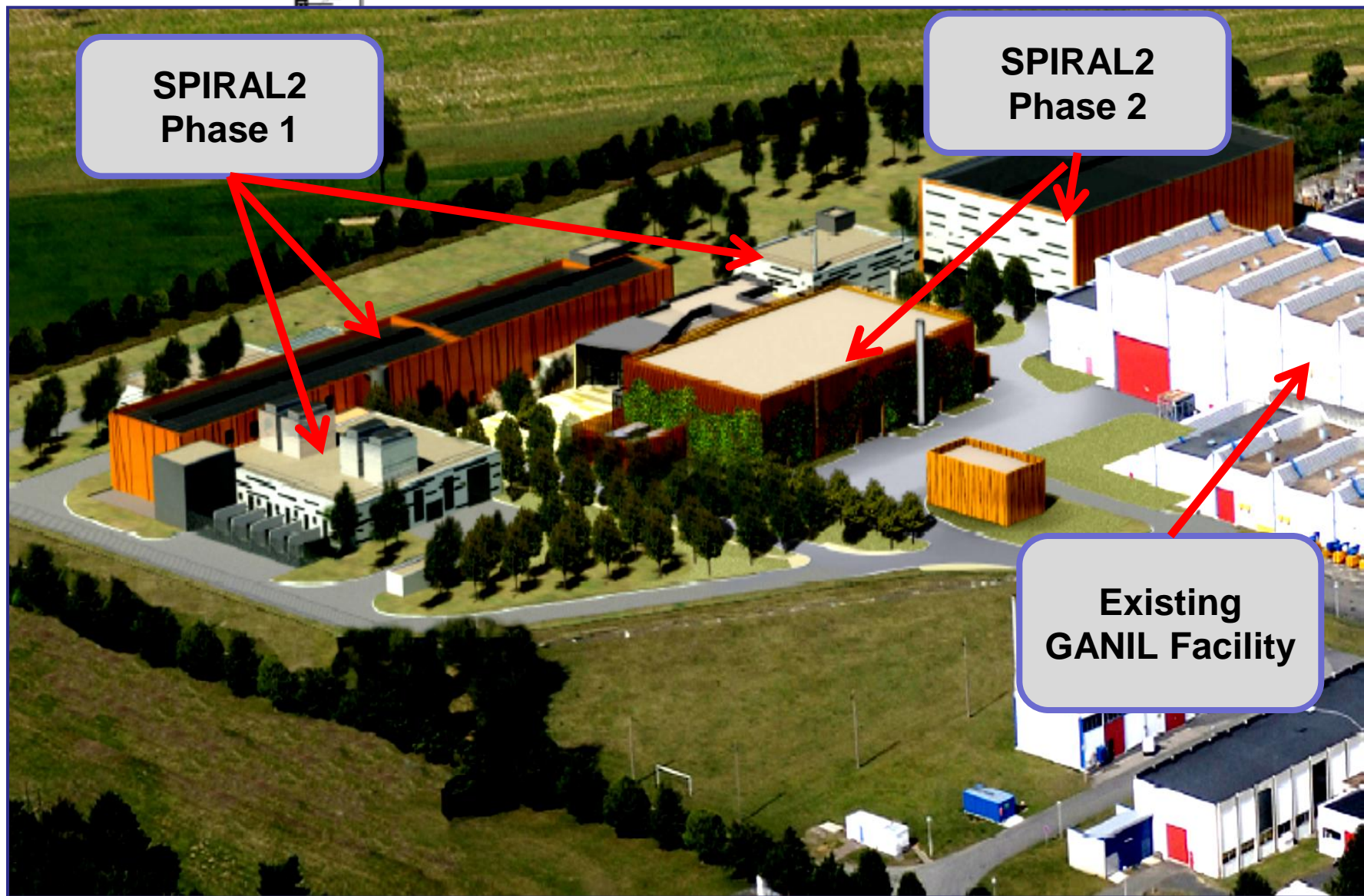
Beginning of 2008: 2 phases construction strategy, with its licensing procedure and associated schedule, validated by ASN => one public enquiry, one DAM report and one decree for the two phases.

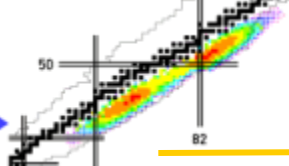
Beginning of 2012: ASN has required us a strategy with 2 public enquiries, 2 DAM reports and 2 decrees





Construction of SPIRAL2 in 2 phases





Status of buildings construction



Site before its preparation in November 2010



Status of buildings construction

The crane



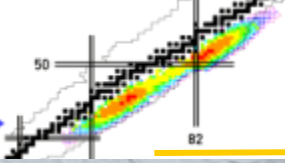
Excavation work

GANIT / Sphorbrand S.M.

HIAT 2012, 18-21 June 2012



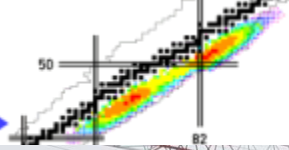
Eric Petit



Status of buildings construction

First concrete pouring in September 19th of last year



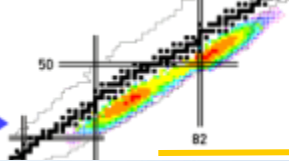


Status of buildings construction



May 2012

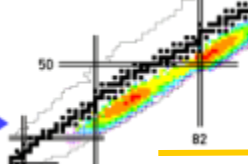
HIAT 2012, 18-21 June 2012



Status of buildings construction



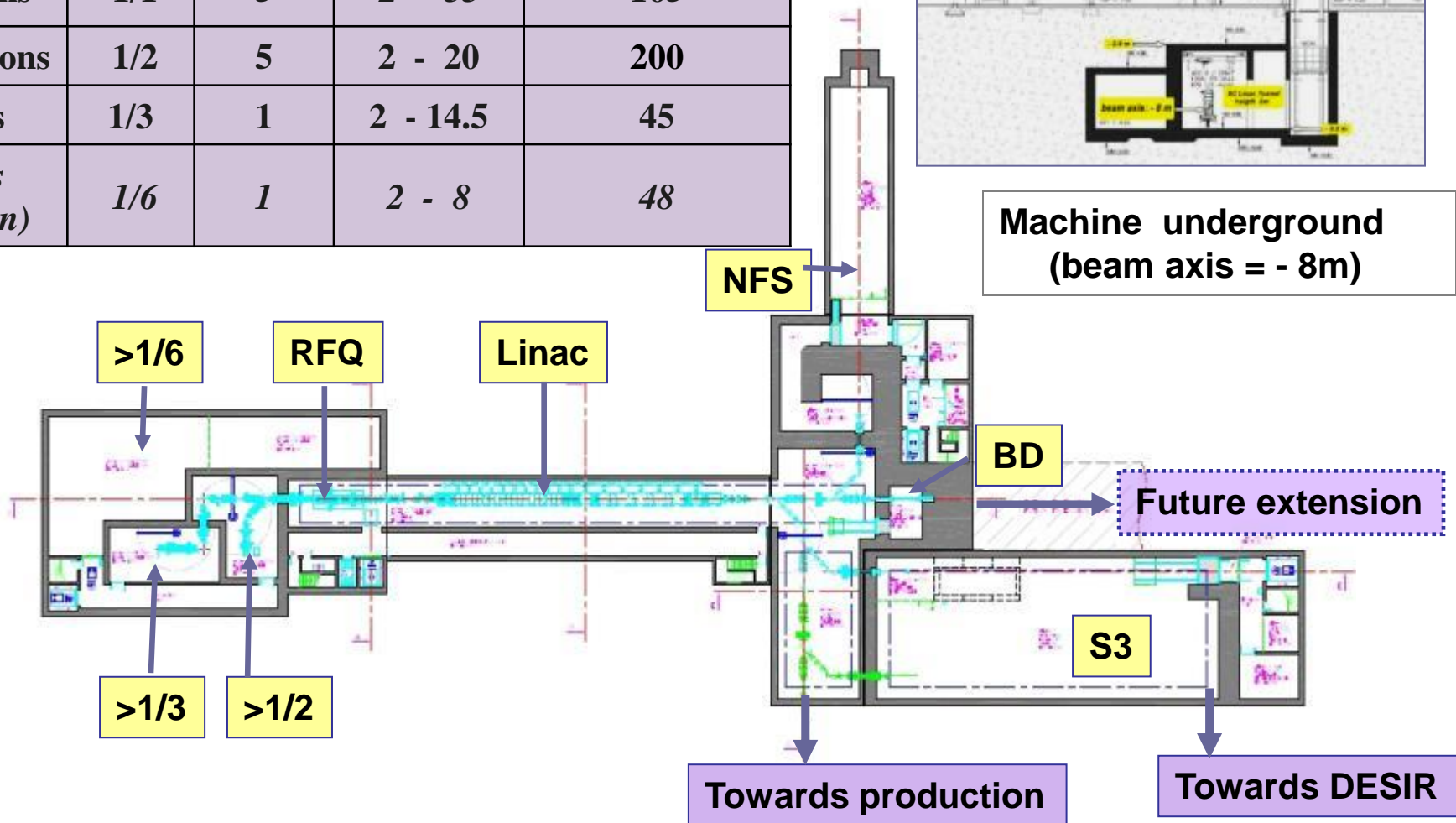
End of May 2012

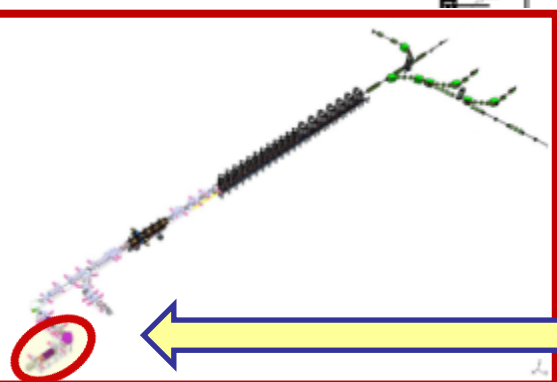


	Q/A	I (mA)	Energy (Mev/u)	CW max beam Power (KW)
Protons	1/1	5	2 - 33	165
Deuterons	1/2	5	2 - 20	200
Ions	1/3	1	2 - 14.5	45
<i>Ions (option)</i>	1/6	1	2 - 8	48



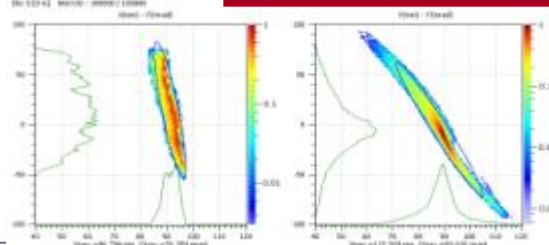
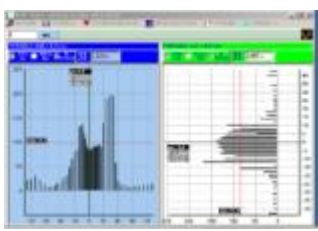
Machine underground (beam axis = - 8m)





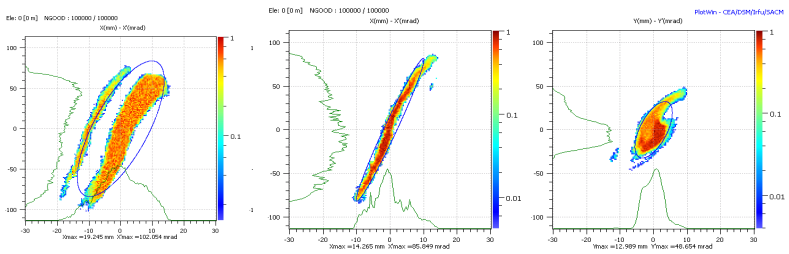
A/q=3 HI source
up to 1mA
with its associated LEBT

Irfu Saclay
LPSC Grenoble
IPHC Strasbourg
Ganil



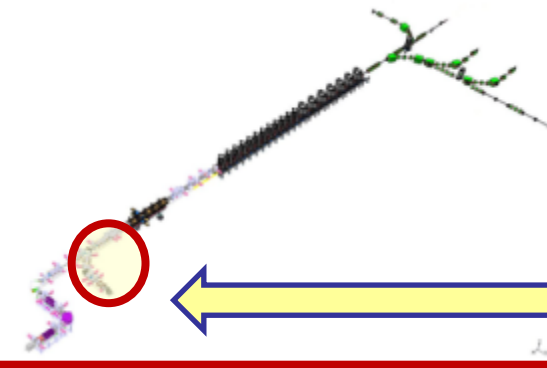
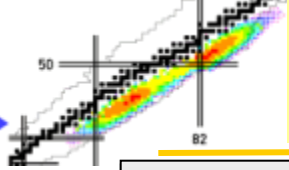
Beam profiles and emittance 0,22 pi.mm.mrad
(O16 6+, March 2010)

- Technical & beam tests 2010/2011 :
 - PLCs, C/C (Epics) , Vacuum...
 - Faraday cups, profilers
 - Emittance-meters, slits
- Last beam tests (since September 2011) :
 - *Oxygen beam obtained at 60 kV*
 - *Metallic beams developments: 25 μA Ca40 13+ (600 Watt HF power, 35 kV) and 20μA Ni58 19+ obtained*



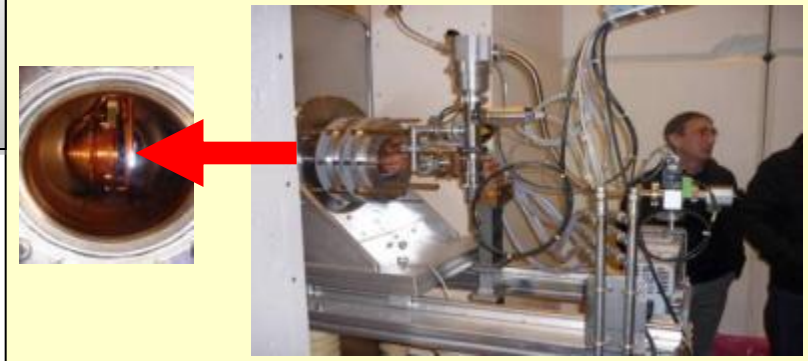
Xe132 25+
O16 3+

Xe132 25+
Separation using slits



Deuteron and proton source with its associated LEBT

- Irfu Saclay
- LPSC Grenoble
- IPHC Strasbourg
- INFN-LNS
- Ganil

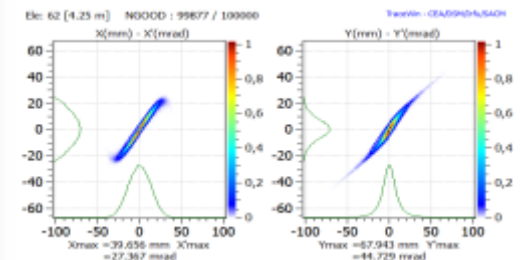


Deuteron 2.45 GHz ECR source tested successfully in March 2010 (Protons)

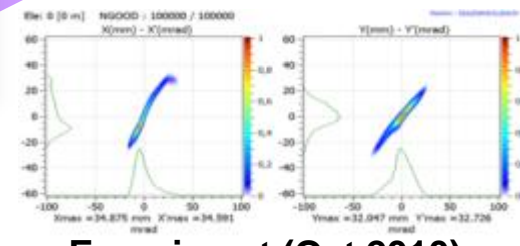


Deuteron beam

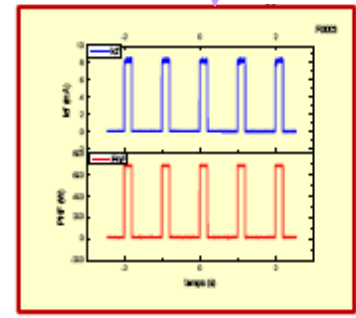
7 emA protons and deuterons beams tuned to the end of LBE line with 85% of transmission
Beam chopper and its associated scraper tested

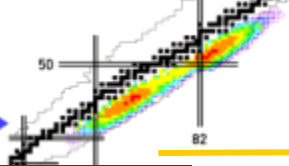


Simulation (Tracewin)

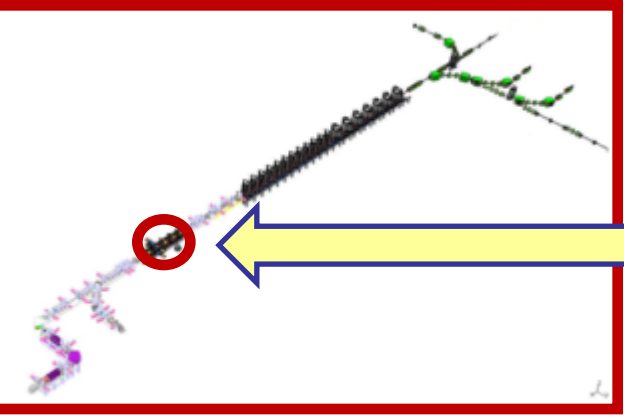


Experiment (Oct 2010)



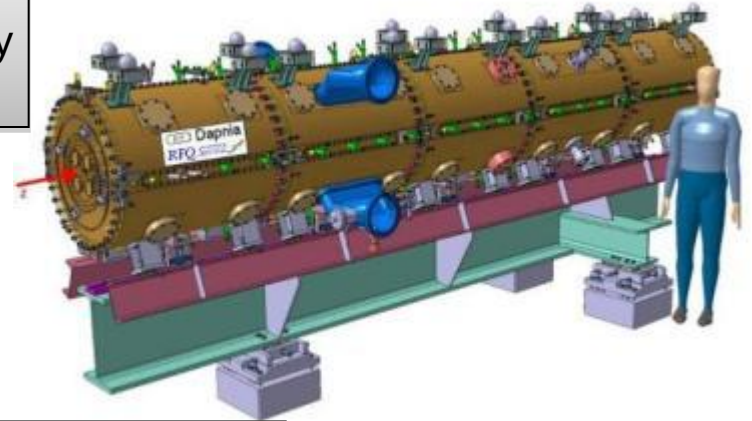


Status of RFQ



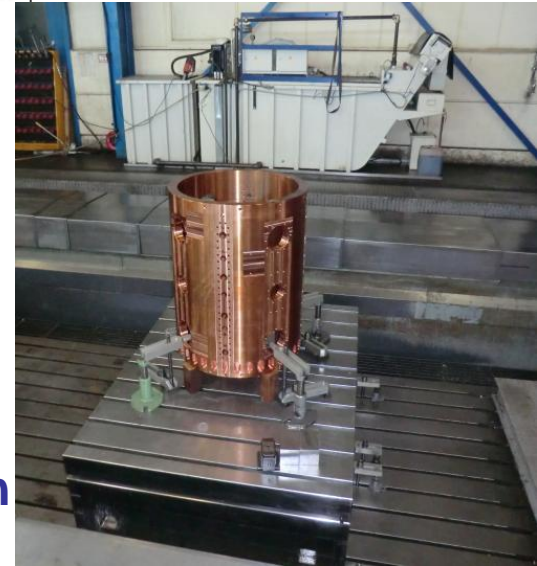
4 vanes- 5m long
conducting copper cavity

Irfu Saclay

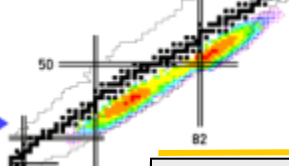


T5 segment -
3D measurements

T5 segment has been assembled but vacuum leaks to solve. The vanes for 4 other segments have been prefabricated, then preassembled and 3D measurements have been performed. We expect the measures of leakage rates with segment T4 in order to validate the vacuum seals



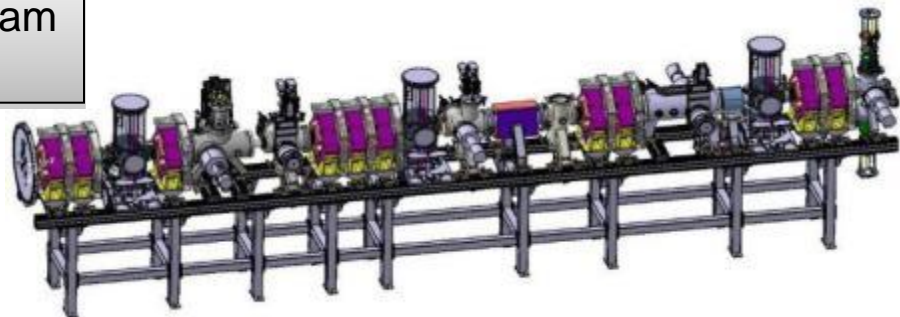
T4 segment
machining



Status of MEBT line

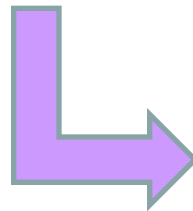
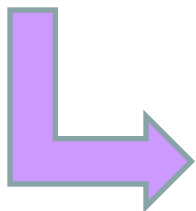
Line to match the beam for the LINAC

Ganil
IPHC Strasbourg
Irfu Saclay

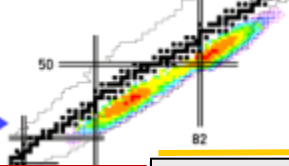


1st buncher power tests over in June 2011
Specifications OK (120kV CW and 180kV pulsed)
Bunchers 2 & 3 delivered in spring 2013

All ten quadrupoles are built
Magnetic measurements OK



Vacuum chamber orders placed beginning of this year.
Delivery expected end of 2012



Status of LINAC (1)

12 x $\beta_0=0.07$ superconducting cavities

Irfu Saclay
LPSC Grenoble
IPN Orsay
LAL Orsay

NIPNE Bucarest
LPNHE Paris
BARC India
Ganil



Supports for Cryomodules and Warm Sections manufacturing completed



**Quadrupoles
(Fabrication and magnetic measurements completed)**




**Cryomodules $\beta_0=0.07$ under tests.
Pollution problems seem to be overcome.**

Status of LINAC (2)

14 x $\beta_0=0.12$ superconducting cavities

- | | |
|---------------|----------------|
| Irfu | NIPNE Bucarest |
| LPSC Grenoble | LPNHE Paris |
| IPN Orsay | BARC India |
| LAL Orsay | Ganil |

$\beta=0.12$	
E_{acc}	5.5
B_{acc}	10.1 mT/(kV/m)
R_s	521 Ω
$Q_0 \times 10^9$	1.7



IPNO/Orsay



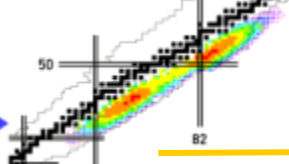
All the couplers received and are being commissioned



Qualifying cryomodule, for $\beta_0=0.12$ cavities, met the specifications but difficulties with series cryomodules



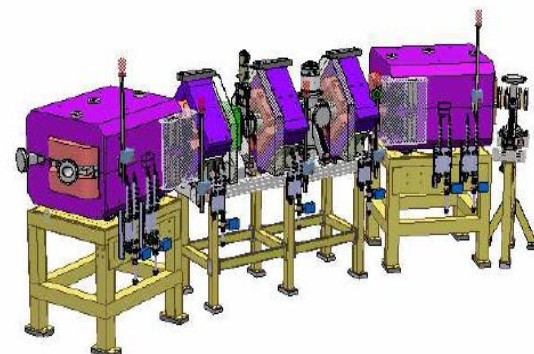
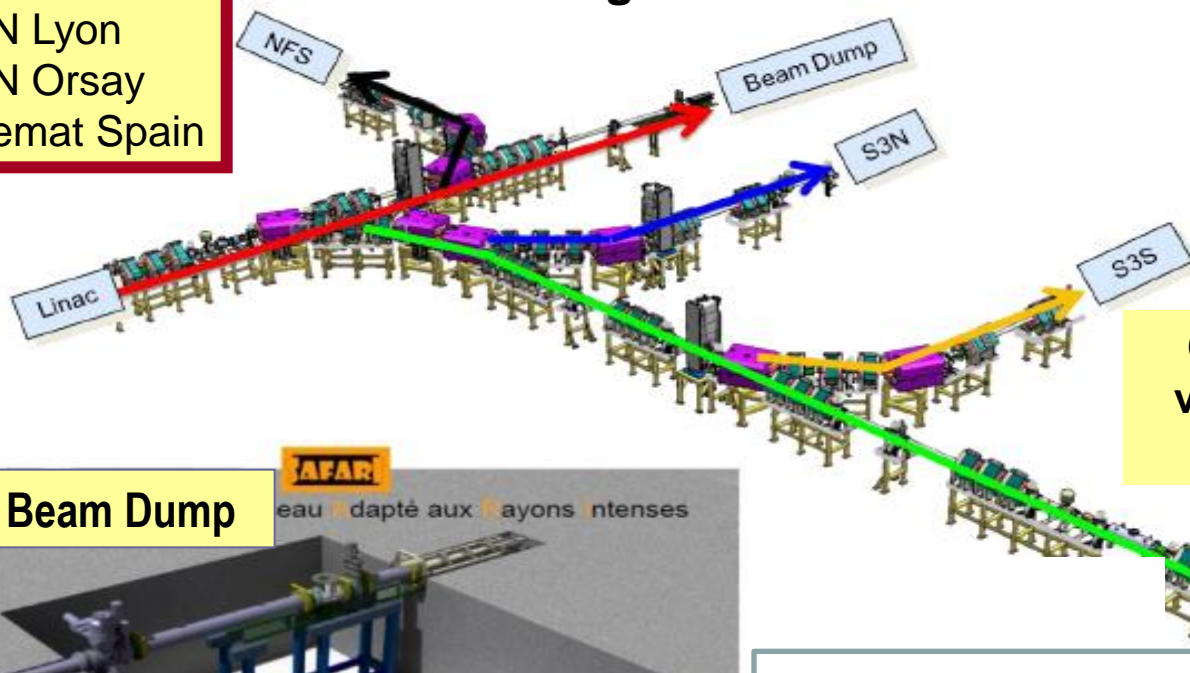
Solid-state amplifiers used to power the linac cavities are being manufactured. Prototypes have been tested



Status of HEBT lines

Ganil
IPN Lyon
IPN Orsay
Ciemat Spain

HEBT design is now frozen



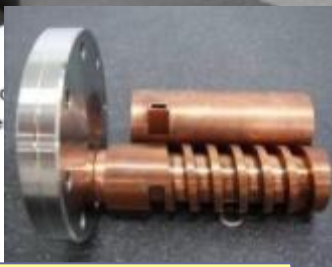
Construction of supports and vacuum pipes will be launched after summer of 2012

Beam Dump

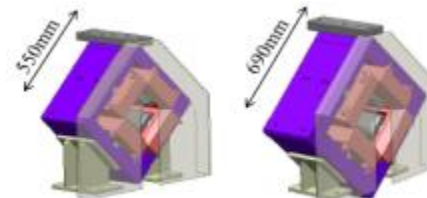
AFARI

eau adapté aux Rayons Intenses

Statut & Avanc
Emilie Schible



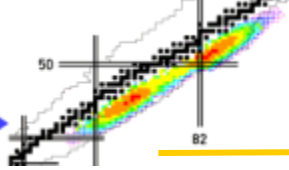
Prototype under thermic test.
Construction will be launched at
the end of 2012



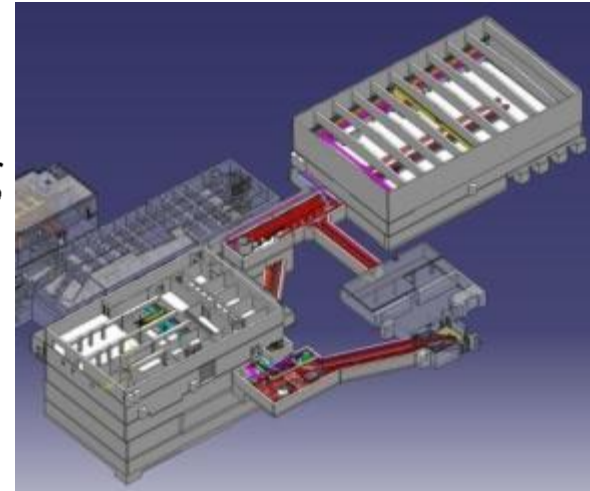
Quads, dipoles and power supplies are under
construction.
First dipole delivered at GANIL for tests



contract is signed with the company
in charge of building studies



Beginning of the
preliminary design



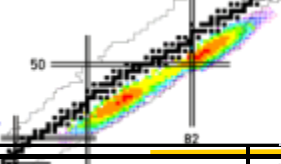
end of the preliminary
design

December
2011

March
2011

September
2011

The preliminary design of the buildings is achieved and is technically validated, but cost estimation too high (+ 4M€)
Proposals of modified specifications made by SPIRAL2, now under analysis by Buildings Prime Contractor for a re-estimated cost.
We hope to start Detailed Studies of buildings beginning of next year



	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015														
	T1	T2	T3	T4	T1	T2	T3	T4	T1	T2	T3	T4	T1	T2	T3	T4	T1	T2	T3	T4	T1	T2	T3	T4

Bâtiment Production et salles expériences associées

Competition and MOE choice-

★ November 2009

Choice of company for building study



Preliminary design of buildings (APS)



Submission of buildings permit



Detailed design of buildings (APD)



Submission of preliminary safety report

July 2010



Obtaining of buildings permit



Analysis of buildings WP quotations



Signing of buildings WP contracts



Site preparation - Buildings construction



Receipt of first underground caves for lines installation



Receipt of production cave for process installation

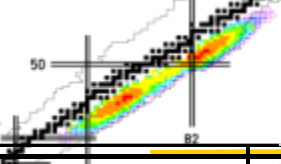


Equipments installation



Tests and operation





	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015																		
	T1	T2	T3	T4	T1	T2	T3	T4	T1	T2	T3	T4	T1	T2	T3	T4	T1	T2	T3	T4	T1	T2	T3	T4	T1	T2	T3	T4

Bâtiment Production et salles expériences associées

Competition and MOE choice-

★ November 2009

Choice of company for building study ★

Preliminary design of buildings (APS)

Submission of buildings permit

Detailed design of buildings (APD)

Submission of preliminary safety report

July 2010

Obtaining of buildings permit

Analysis of buildings WP quotations

Signin

New planning to build due to

➤ **buildings cost reduction**

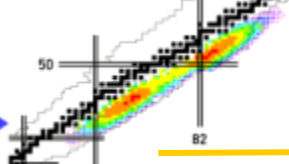
process

➤ **new safety licensing procedure**

(DAM, public enquiry and decree

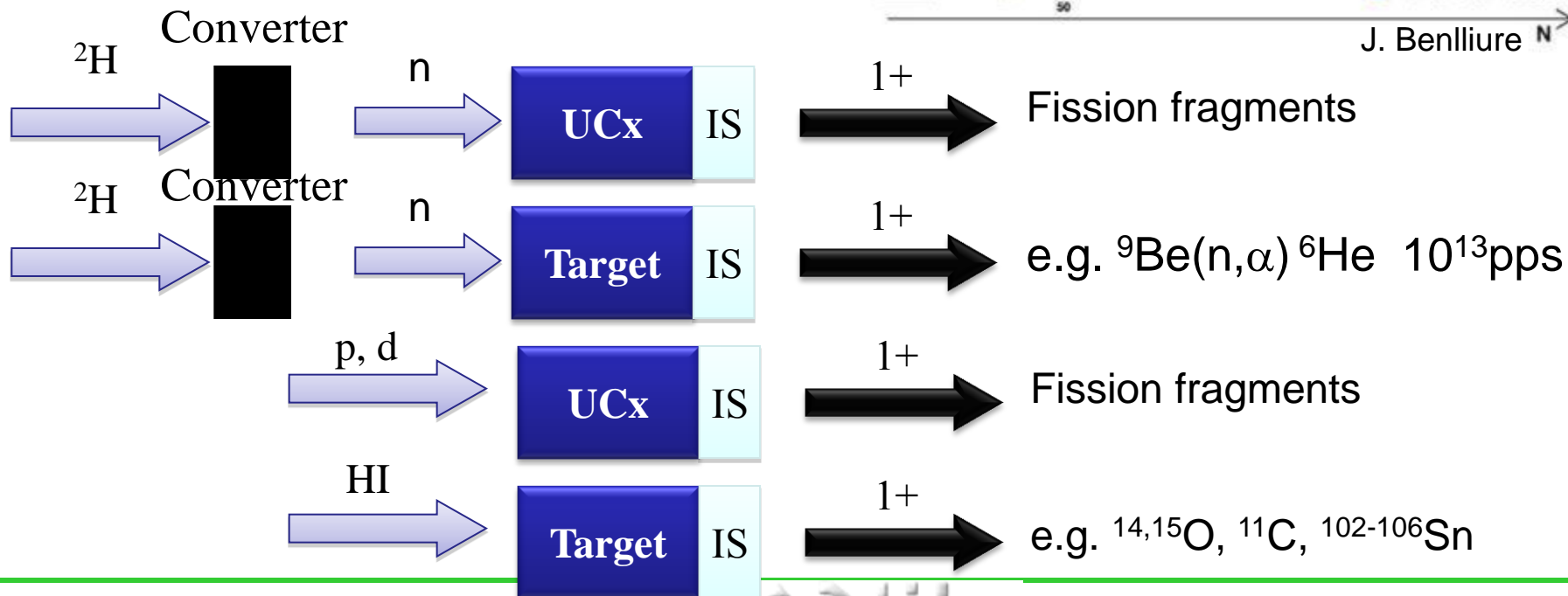
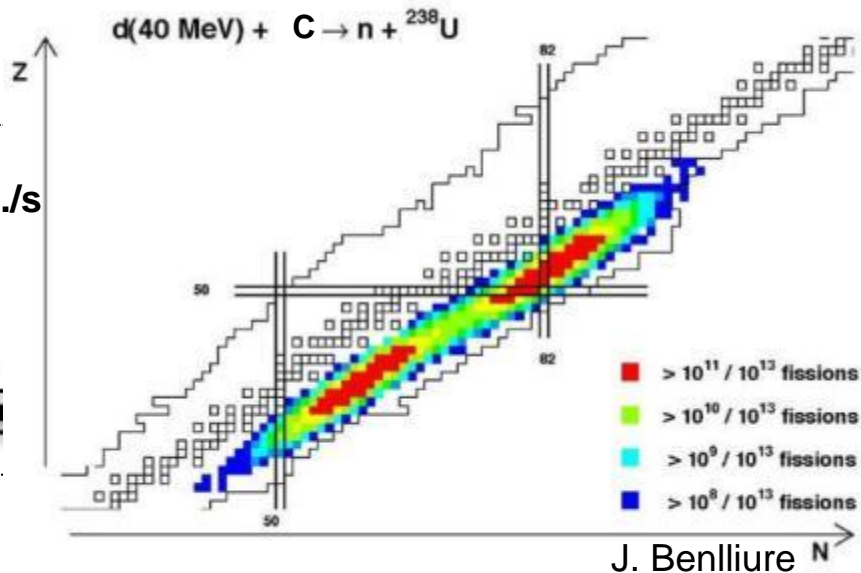
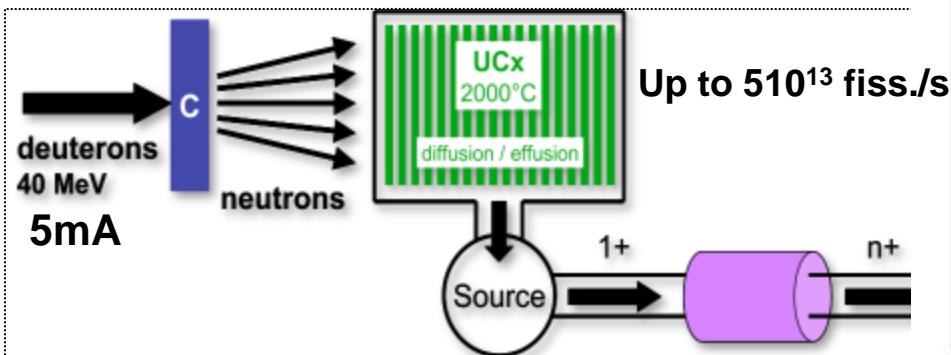
for SPIRAL2 Phase2)

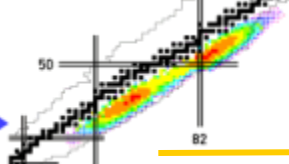
Equipr
Tests and operation



RIB process

Up to 2.3 kg HD UC₂





RIB Production and Transport

Energy range of SPIRAL2 ISOL RIB :
 $\leq 60\text{keV}$ and $1\text{-}15\text{ MeV/nucleon}$.

LINAC beam

Production hall

Identification Station

1+ RIB to DESIR Hall

1+ beam transfer lines

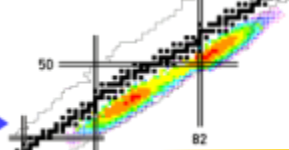
ECR Charge booster

Maintenance and waste management area

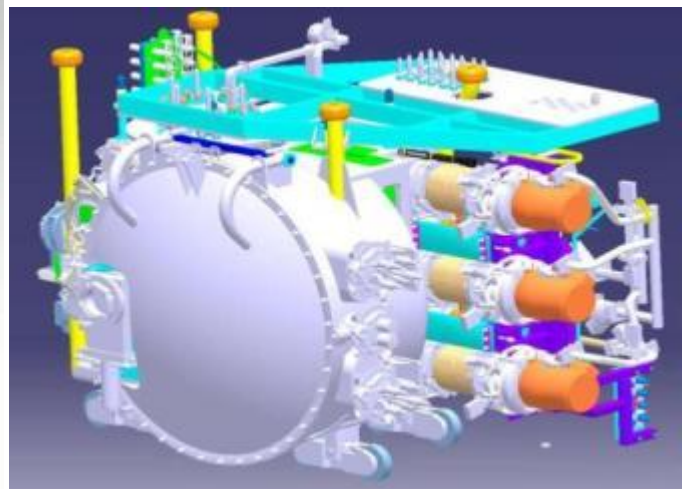
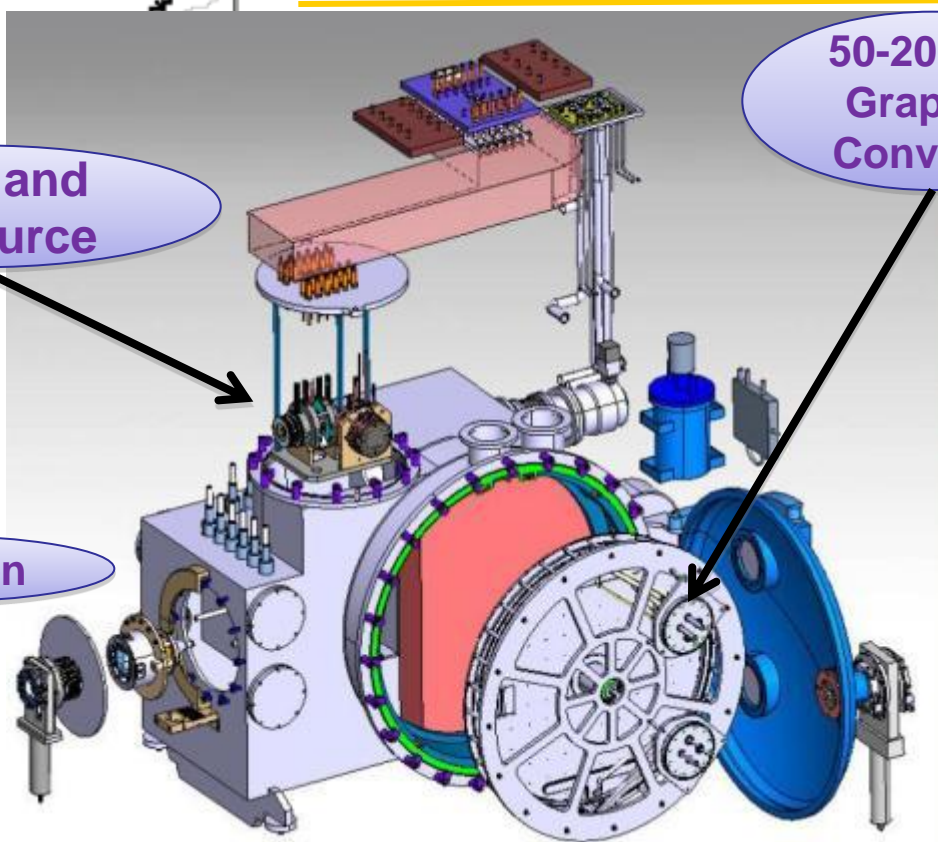
High Resolution Separator

N+ beam transfer lines to CIME existing cyclotron

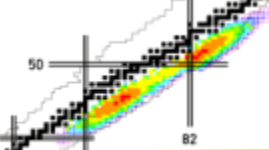
CIME



RIB Production Module



The detailed study of the TIS production module is completed .
The production module is a totally remote-operated system taking into account radiological environment, safety and contamination handling rules.
The construction of a prototype of the production module could begin at the end of this year (ESS Bilbao)



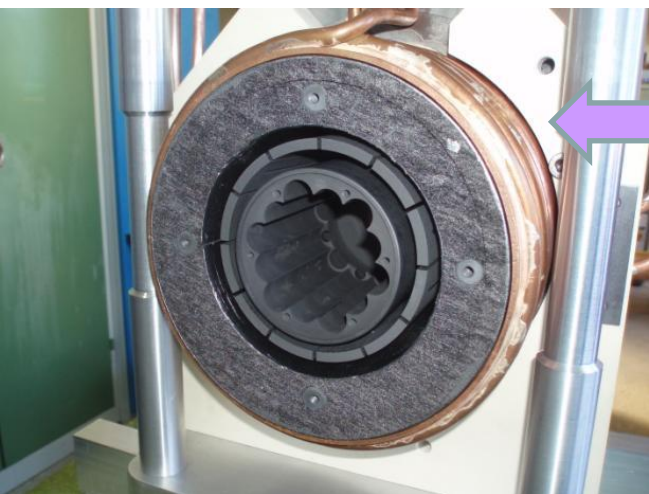
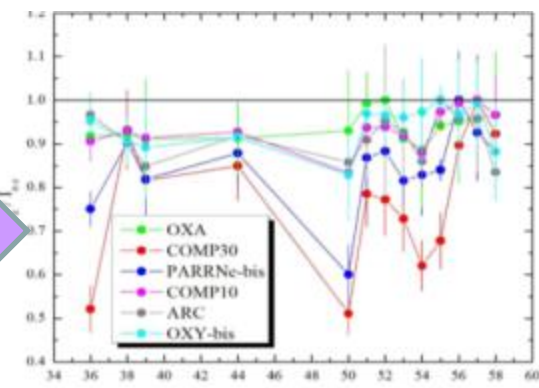
Converter and targets



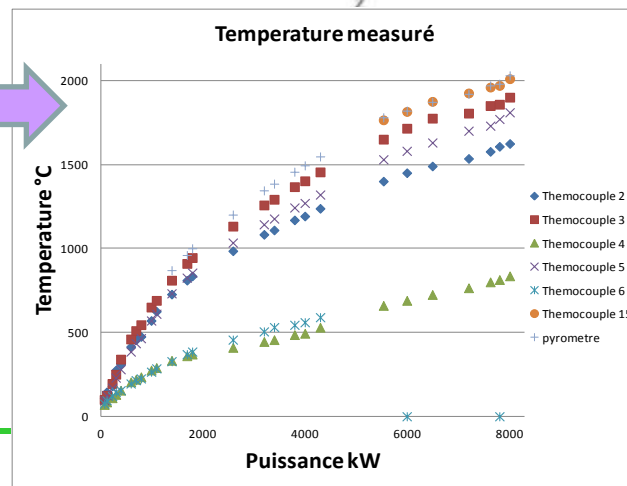
The individual parts (graphite evaporation rate, ball bearings, cooling system and the mechanical rotation) has already been tested
The first complete prototype of the 50kW size converter is under construction at INFN-LNL.

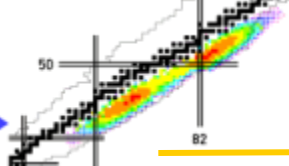
Ucx target:

different structure and density have been irradiated at IPNO to find an optimum target for the production.
A new target laboratory dedicated to the Ucx development is under construction at IPNO

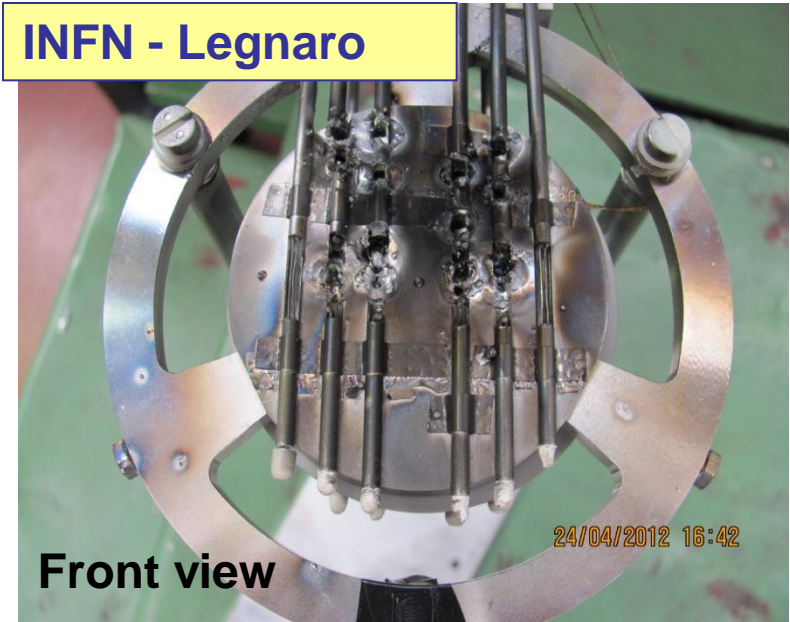
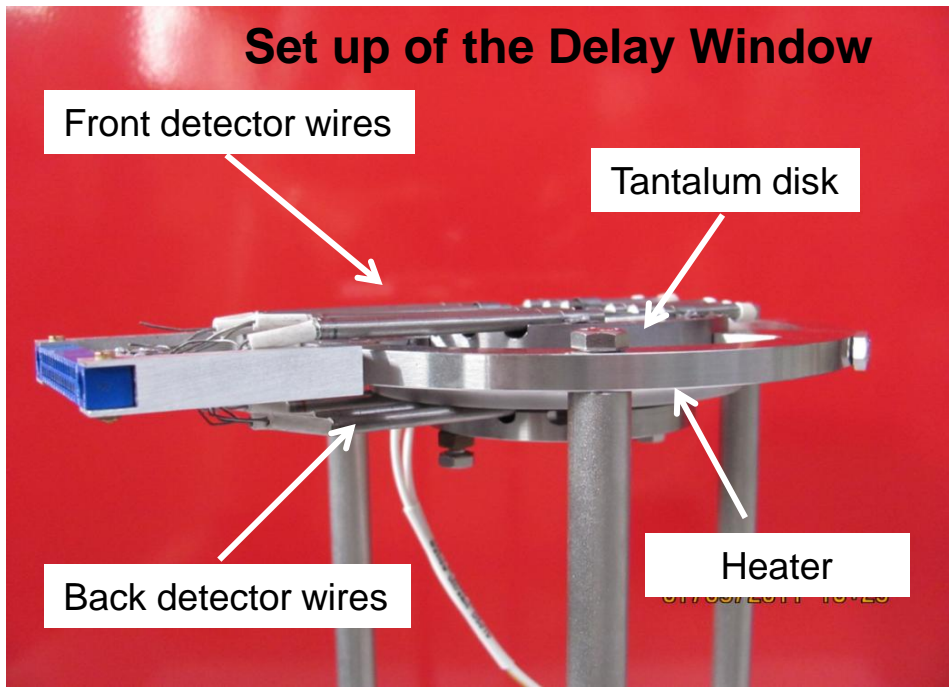


Graphite oven built and tested.
2000°C temperature successfully obtained in February of this year

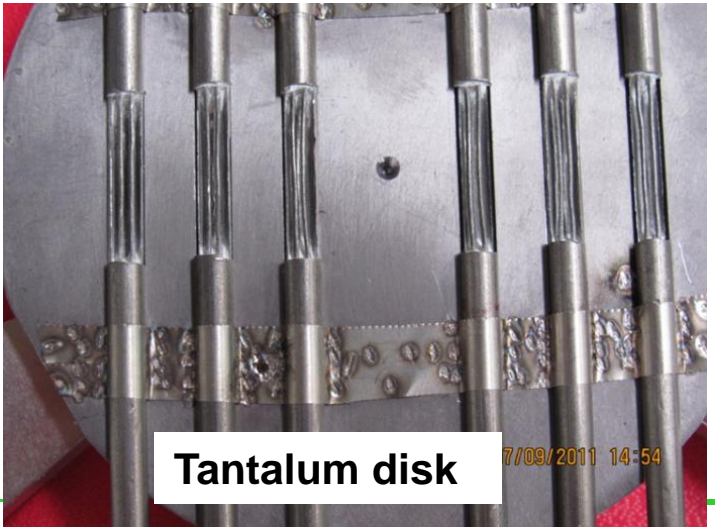


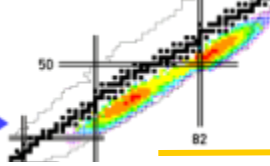


Delay window



Delay window:
Tested with e-beam similar to SPIRAL2
primary beam power
Ta melting time: 580ms (calculated)
≈800ms (measured)





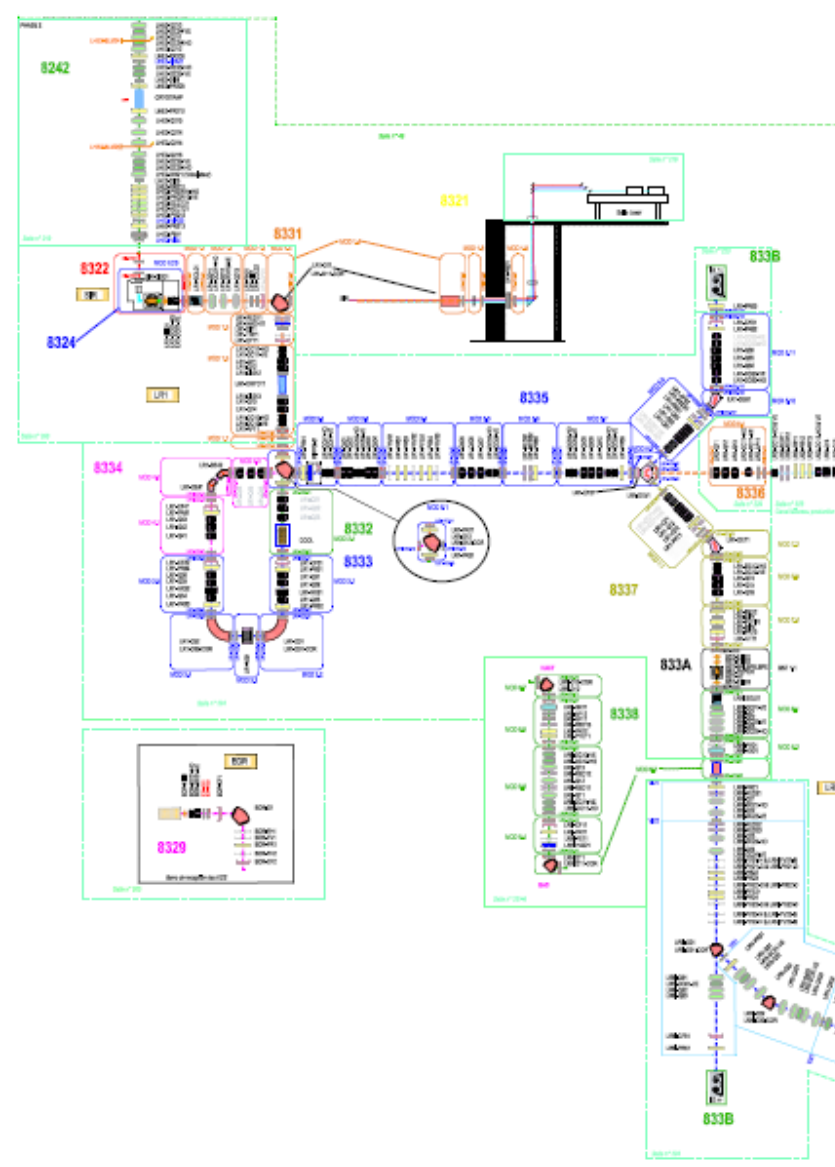
RIB transport lines

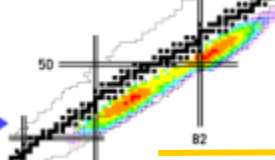
✓ 1+ RIB line :

The preliminary design is achieved.
The integration studies in the buildings, taking into account the constraints of maintenance, are in progress.

✓ N+ RIB line towards CIME: (existing cyclotron)

The preliminary design of the n+ line is complete.
Their detailed study has still to be started.





RIB transport lines

✓ Charge booster:

Charge breeder has been tested on the LPSC test bench.

The “nuclearization” is well advanced.

✓ RFQ Cooler :

Prototype built and the tests with beam are in progress .

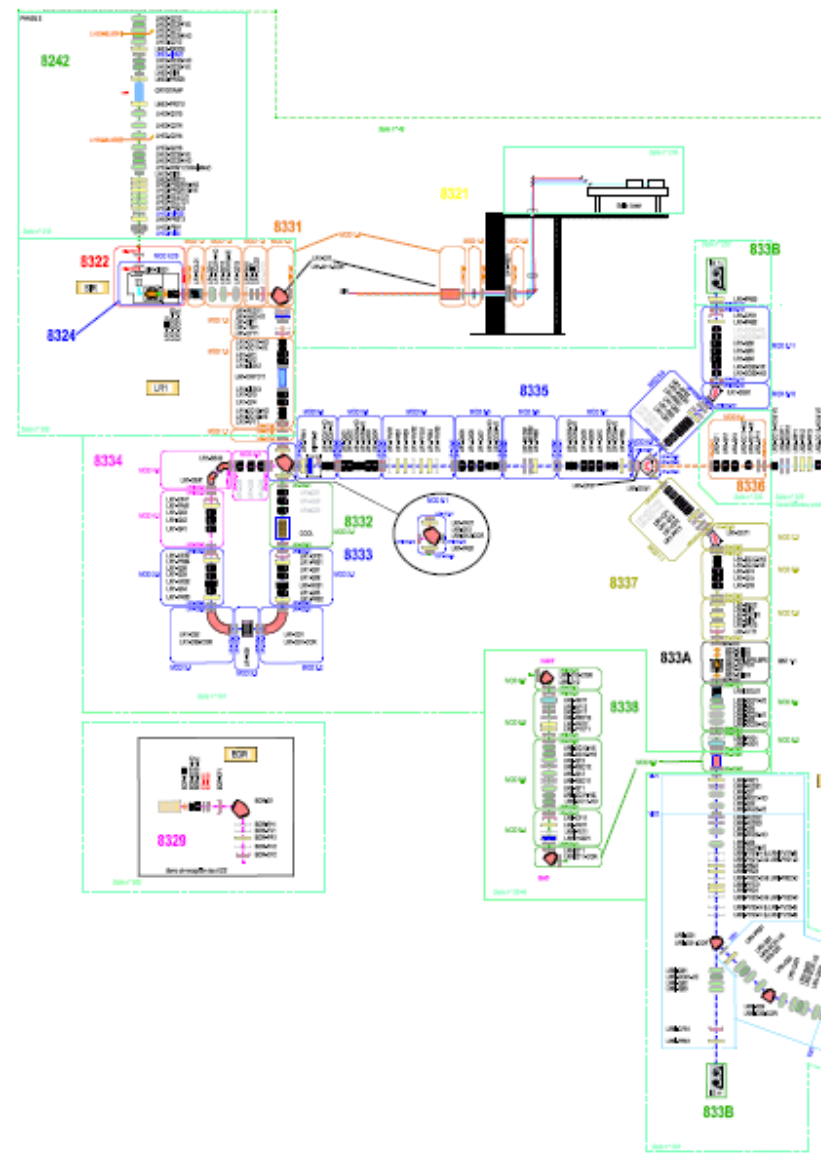
The “nuclearization” is under studies.

✓ HRS:

Beam dynamics is fixed, the feasibility study of the magnet is underway. Construction of magnets should be launched second semester of this year.

✓ Identification station ID1+/N+:

Detailed study is over.



Concerning SPIRAL2 phase1:

- More or less **all the equipments** are under manufacturing or under tests.
- **All the tests in laboratories** are very important to debug problems before final installation at GANIL.
- **Buildings construction** is under way.
- **Safety documents** are in preparation.
- **the Decree** is obtained.
- Another main task for Spiral 2 staff is to prepare the **installation phase** of the equipments in buildings. This task was initiated and is underway.

Concerning SPIRAL2 Phase2:

- **Now** : Preliminary studies of sub-systems are completed.
- **All detailed studies of the process** are underway.
- **Beginning of 2013** : starting of detailed studies of buildings.
- The planning has **to be re-consolidated** taking into account the licensing procedure with 1 public enquiry, 1 DAM report and 1 decree.



Thank you for your attention